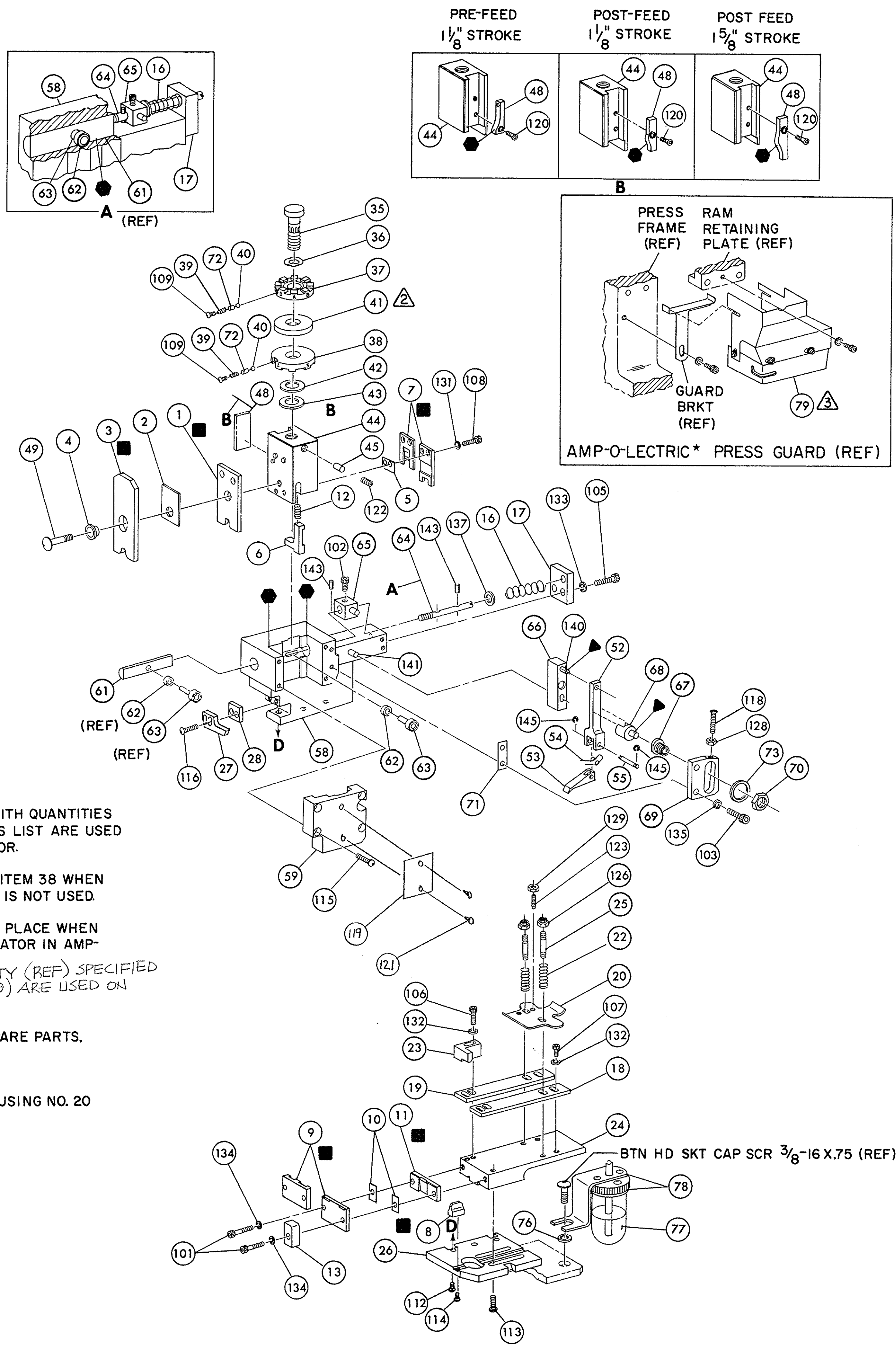


THIS IS A CONTROLLED DOCUMENT.



NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

2. USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
4. ITEMS WITH QTY (REF) SPECIFIED (EXCEPT ITEM 19) ARE USED ON ITEM 32.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

REF	QTY	PART NO	DESCRIPTION	ITEM NO
REF	145	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	145
REF	144	454220-1	CAP, RAM	59
REF	143	453736-1	HOUSING	58
REF	142	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	57
REF	141	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	56
REF	140	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	55
REF	139	691499-1	PIN, FEED FINGER	54
REF	138	240635-1	SPRING, FEED FINGER	53
REF	137	240634-1	FINGER, FEED LEVER, TERMINAL	52
REF	136	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	51
REF	135	1	7-21002-9	50
REF	134	1	690501-4	49
REF	133	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	48
REF	132	21024-4	WASHER, LOCK (NO 10) SHEAR PLATES	47
REF	131	1	690191-1	46
REF	130	1	455674-1	45
REF	129	1	690125-1	44
REF	128	1	690124-1	43
REF	127	2	23241-6	42
REF	126	2	690170-1	41
REF	125	1	690142-1	40
REF	124	1	1-690692-2	39
REF	123	1	1-690692-2	38
REF	122	1	22480-5	37
REF	121	1	690212-1	36
REF	120	1	458980-1	35
REF	119	1	458980-1	34
REF	118	1	458980-1	33
REF	117	2	2-21002-2	32
REF	116	2	2-21002-2	31
REF	115	2	2-21002-9	30
REF	114	1	22733-8	29
REF	113	4	3-21002-3	28
REF	112	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	27
REF	111	2	22354-8	26
REF	110	1	1-458803-5	25
REF	109	1	240825-1	24
REF	108	2	4-22281-1	23
REF	107	2	2-21000-8	22
REF	106	1	454177-1	21
REF	105	1	454204-1	20
REF	104	1	454204-1	19
REF	103	1	454178-1	18
REF	102	REF	4-22284-9	17
REF	101	REF	4-22284-9	16
REF	79	455745-1	GUARD, WINDOW	15
REF	78	465184-9	LUBRICATOR ASSY	14
REF	77	561230-3	OIL, LUBRICATING	13
REF	76	454406-1	SPACER, LUB BRACKET	12
REF	75	1	23846-1	11
REF	74	1	240833-2	10
REF	73	1	690482-5	9
REF	72	1	2-683452-8	8
REF	71	1	690474-5	7
REF	70	1	2-455892-8	6
REF	69	1	2-240641-8	5
REF	68	1	238009-8	4
REF	67	1	456134-3	3
REF	66	1	455888-3	2
REF	65	1	1-456404-1	1

QTY	PART NO	DESCRIPTION	ITEM NO
REF	454398-1	ROD, FEED	62
REF	240658-1	CAM, ROLLER	61
REF	240659-3	PIN, CAM ROLLER	60
REF	240632-2	SCREW, ADJ	59
REF	240629-1	BLOCK, PIVOT	58
REF	455680-1	LEVER, INTERMEDIATE	57
REF	240633-1	BUSHING	56
REF	240626-1	SHAFT, PIVOT	55
REF	240628-1	PLATE, ADJ	54
REF	22594-8	NUT, HEX	53
REF	690517-1	SPACER	52
REF	690603-1	SPRING, ASSIST	51
REF	458109-1	WASHER, FLAT (SPECIAL)	50

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	63241	
A	.045	18	.150-.170		
B	.040	20	.150-.170		
C	.037	22	.150-.170		
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.070	F	.615	A1 8039	
INSUL	.140	F			
WIRE RANGE	INSULATION RANGE	PRESS NO	REMARKS		
22-18	.080-.120	-4	AMPOMATOR (POST-FEED)		
(REF) I.D. PLATE: 461264-1					

REVISION RECORD	REVISION RECORD	REVISION RECORD	REVISION RECORD
DATE	DATE	DATE	DATE
11/23/82	11/23/82	11/23/82	11/23/82
11/23/82	11/23/82	11/23/82	11/23/82
11/23/82	11/23/82	11/23/82	11/23/82
11/23/82	11/23/82	11/23/82	11/23/82