



- NOTES:**
- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. PARTS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.
- KEY:**
- RECOMMENDED SPARE PARTS
 - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY

REF	DESCRIPTION	QTY	PART NO	DESCRIPTION	ITEM NO
REF	21045-3 RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF	454220-1 CAP, HOUSING	59
REF	5-21028-1 PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	REF	454485-1 HOUSING	58
1	4-21028-0 PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2 PAWL, FEED	57
REF	1-21030-1 PIN, DOWEL (.187 DIA X .50) LEVER	141	REF	240624-1 PIN, FEED FINGER	56
REF	1-21030-6 PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF	691499-1 SPRING, FEED FINGER	55
1	21024-5 WASHER, LOCK (NO 10) LUB ASSY	139	REF	690541-1 FINGER, FEED	54
1	21024-5 WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF	455679-1 LEVER, TERMINAL FEED ARM	53
REF	21024-5 WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2 BUMPER, HOLDDOWN	52
REF	21024-5 WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1 SPACER, TONKER	51
2	21024-5 WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9 BOLT, CRIMPER	50
1	21024-4 WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5 CAM PRE-FEED	49
2	21024-4 WASHER, LOCK (NO 8) DEPRESSOR	133			48
1	21024-4 WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1 APPLICATOR, BASIC (SUB ASSY)	47
REF	21899-4 WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1 PLUG, NYLON	46
1	21899-2 WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1 RAM	45
1	21018-5 NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1 WASHER, LAMINATED	44
REF	21018-5 NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1 WASHER, RAM	43
		127	1	690223-1 DISC, SPACER	42
		126	1	23241-6 BALL, STEEL	41
1	456567-1 SCR, SHLD (.188 DIA X .125 LG) STRIPPER	125	1	690170-1 SPRING, COMPRESSION	40
1	22651-9 SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124			39
2	21017-2 SCR, DRIVE #2 X .19 ID PLATE	123	1	3-690141-4 DISC, INSULATION	38
REF	6-23715-5 SCR, PAN/HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5 DISC, WIRE	37
1	461264-1 PLATE, IDENTIFICATION	121	1	690212-1 WASHER, SPRING	36
2	2-21002-9 SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120			35
1	22733-8 SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF	455675-1 SUPPORT, TERMINAL	34
REF	2-21002-9 SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3 PLATE, BASE	33
REF	17177-1 SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117			32
REF	2-21002-7 SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF	455689-1 SCREW, ADJUSTMENT	31
2	2-21002-2 SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-1 BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2 SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0 PLATE, STRIP GUIDE	29
		113	2	1-22284-0 SPACER, FRONT SHEAR DEPRESSOR	28
1	1-21002-7 SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	1	690546-1 SPRING, DRAG	27
		111	1	240792-1 LEVER, DRAG RELEASE	26
1	23030-1 SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	4-690440-9 DRAG, STOCK	25
2	2-21000-7 SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	108			24
1	2-22603-0 SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF	4-22284-9 GUIDE STRIP (REAR)	23
2	1-21000-3 SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1 GUIDE, STRIP (FRONT)	22
1	2-21000-7 SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1 SPRING, FEED RETURN	21
REF	3-21000-7 SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			20
REF	3-21000-6 SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			19
1	3-21000-4 SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1 HOLDER, TERMINAL	18
REF	3-21000-4 SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			17
REF	455749-1 GUARD WINDOW	79			16
		78			15
		77	1	5-22280-0 PLATE, SHEAR (REAR)	14
		76	1	690459-1 SPRING, SHEAR	13
		75	1	690459-1 STOP, SHEAR	12
REF	458109-1 WASHER, SPECIAL	74			11
REF	454877-3 PLATE, STRIP GUIDE COVER	73	1	9-690512-9 HOLDER, SHEAR (FRONT)	10
1	690603-1 SPRING, ASSIST	72			9
REF	690517-1 SPACER	71			8
		70	1	455889-9 ANVIL	7
		69			6
		68			5
		67			4
		66	1	1-456405-5 SPACER, TUBULAR, INS CRIMPER	3
		65			2
		64			1

REMARKS		NO		REV	
APPL USED ON MACHINE PART NO		MACH SERIAL NO		DISTRIBUTION	
CUSTOMER NAME		APPL SERIAL NO		ORIGINAL	
ADDRESS		PURCHASE ORDER		CUSTOMER COPY	
CITY		ENG APP		FIELD ENG COPY	

CRIMP	SIZE	TYPE	FEED	APPL INST
A	.051	22		
B	.048	24		
C	.046	26		
D	NOT USED			

WIRE RANGE	INSULATION RANGE	PRESS NO
26-22		565435-5

REMARKS
AMP-O-LECTRIC PRE-FEED

QTY	PART NO	DESCRIPTION	ITEM NO
		CRIMPING DATA	
		APPLICATOR WILL APPLY	
		62887	

REV	DESCRIPTION	DATE
C1	ECR-07-002815	7/10/77
B3	0150-9607-99	9-77
B2	0150-8522-98	4/26/78
B1	0150-6784-96	1/11/78
A	0150-6588-95	1/11/78
A	REV PER ECR 15324	1/11/78

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