

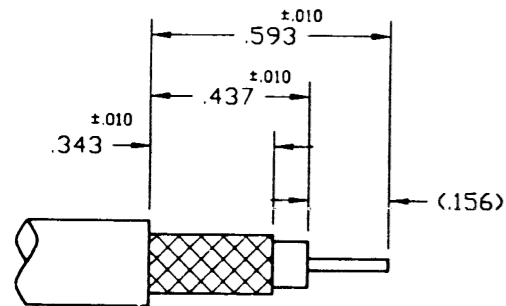
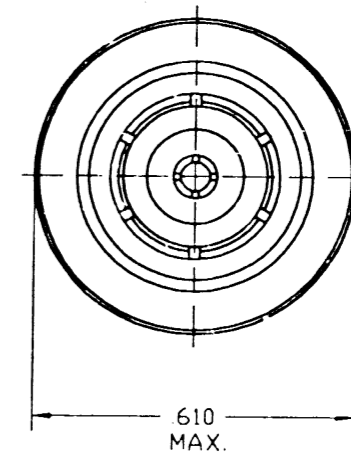
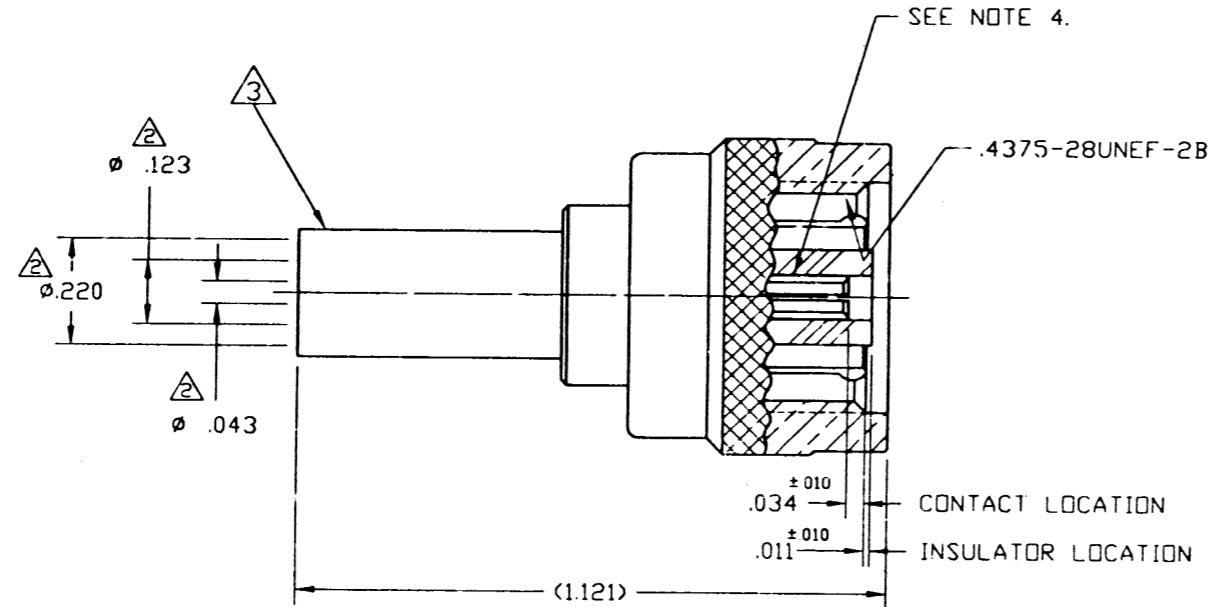
NOTES:

1. PLATING MUST CONFORM TO AMPHENOL SPEC. 349-50560.
2. CABLE ENTRY DIMENSIONS.
3. CRIMP WITH AMPHENOL TOOL 227-944 (M22520/5-01) & DIE SET 227-1221-11, CAVITY 'A' (M22520/5-11, CLOSURE 'A').
4. CUSTOMER NOTE: WHEN SOLDERING CONTACT TO CABLE, ROSIN CORE (60% TIN, 40% LEAD) SOFT SOLDER PER QQ-S-571 IS RECOMMENDED. WHEN CRIMPING CONTACT TO CABLE, CRIMP AMPHENOL TOOL 227-944 (M22520/5-01) & DIE SET 227-1221-11, CAVITY 'B' (M22520/5-11, CLOSURE 'B').
5. DIMENSIONS ENCLOSED IN PARENTHESIS ARE REFERENCE.
6. DO NOT SCALE THIS DRAWING.
7. REMOVE ALL BURRS, BREAK SHARP EDGES AND CORNERS .005 MAXIMUM, UNLESS OTHERWISE SPECIFIED.
8. UNLESS OTHERWISE SPECIFIED, ALL DIMENSIONS ARE AFTER PLATING.

31-5677-1000

REVISIONS

DRAWING NO.	REV	DESCRIPTION	DATE	ECO	APPR
THIRD ANGLE PROJ.	⊕	OFFICIAL ENG. RELEASE TO MFG.			
	B	ADDED SHEET 2	4/30/96	40747	CPM/CR



RECOMMENDED CABLE STRIPPING DIMS.

CUSTOMER OUTLINE DWG.

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES AND TOLERANCES ARE:  
 2 PLACE DECIMAL ±.015 (0,381 mm)  
 3 PLACE DECIMAL ±.005 (0,127 mm)  
 ANGLES ± 1°

NOTICE - These drawings, specifications, or other data (1) are, and remain the property of Amphenol Corp. (2) must be returned upon request; (3) are confidential and not to be disclosed to any person other than those to whom they are given by Amphenol Corp. The furnishing of these drawings, specifications, or other data by Amphenol Corp., or to any other person to anyone for any purpose is not to be regarded by implication or otherwise in any manner licensing, granting rights or admitting such holder or any other person to manufacture, use or sell any product, process or design, patented or otherwise, that may in any way be related to or disclosed by said drawings, specifications, or other data.

MATERIAL

REFERENCE  
 EAR 964132-1

DRAWN

C. McGRATH

DATE  
 6/7/95

ENGINEER

*[Signature]*

DATE  
 4/30/96

APPROVED

*[Signature]*

DATE  
 4/30/96

CAD FILE

H:\DEPT61\TNC\031\ASSY\5677\1000SHT2

TITLE

TNC PLUG  
 REVERSE INTERFACE  
 FOR RG142/U

Amphenol

Amphenol Corporation  
 RF/Microwave Operations  
 Danbury, Conn. U.S.A. 06810

SCALE: 3:1 SHEET 2 OF 2

CODE ID  
 74868

DWG SIZE  
 B

DRAWING NO.

31-5677-1000

ISSUE  
 B