PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426086-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426086-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426086-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426086-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426086-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426086-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426086-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: DUAL BEAM 10-12AWG WTW AMPINNERGY

CRIMP	SIZE	TYPE	RANGE
WIRE	4.57 [.180 IN]	F	12 - 10 AWG
INSUL	0.00 [0 IN]	N\A	N\A

WIRE STRIP LENGTH 6.35-7.14 [.250-.281 IN]

APPL INSTRUCTION 408-8322

TERMINAL 114-6051 (A) 114-6044 (C)
APPL SPEC 114-6039 (B) 114-6034 (D)

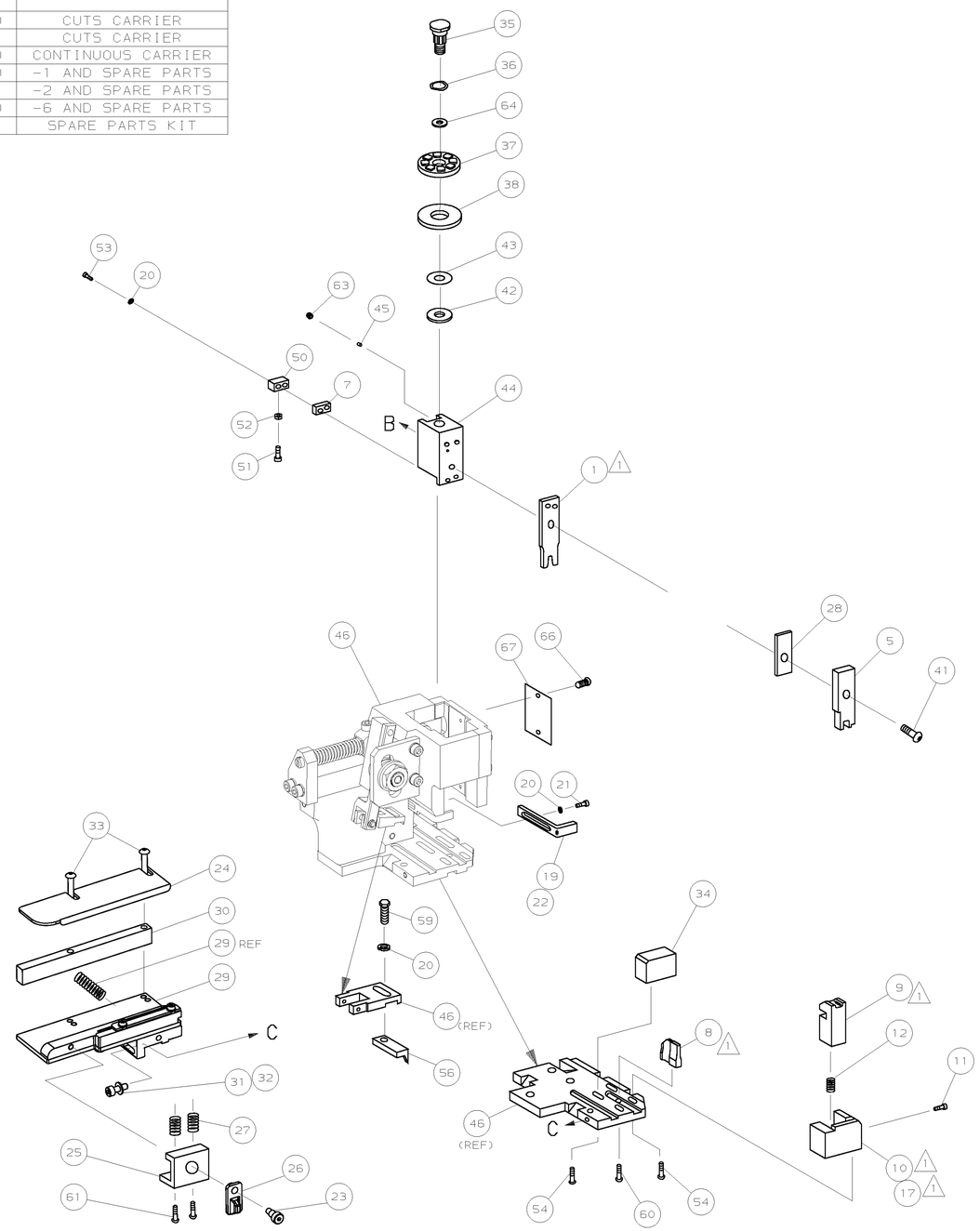
FEED 18.5 [.730 IN]

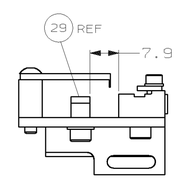
TERMINALS APPLIED

556136 (A)	-	-	-	-
556880 (C)	-	-	-	-
555928 (B&D)	-	-	-	-
555485 (B&D)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

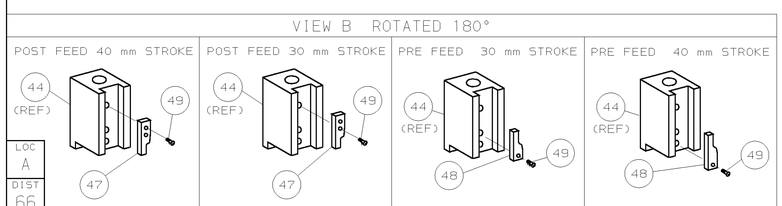
WIRE SIZE mm² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
10 AWG	3.28 ±0.05 [.129 ±.002 IN]	3-354778-5 (.2670)
12 AWG	2.92 ±0.05 [.115 ±.002 IN]	6-354778-6 (.2825)
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.





FENCE SET-UP DIM



ITEM NO	PART NO	DESCRIPTION	-77	-76	-72	-71	-6	-2	-1
73									
72	1426086	PRINT, APPLICATOR LOG SHEET	-	1	1	1	1	1	1
71	1338705-1	DOCUMENTATION PACKAGE	-	1	1	1	1	1	1
70									
69									
68									
67	461264-1	PLATE, IDENTIFICATION	-	1	1	1	1	1	1
66	21017-2	SCR,DRIVE(#2x.19)ID PLATE	-	2	2	2	2	2	2
65									
64	986950-1	WASHER, FLAT PRECISION	-	1	1	1	1	1	1
63	3-18031-0	SCR,SKT SET(M6X6)RAM	-	1	1	1	1	1	1
62									
61	1-18024-5	SCR,BHC(M5X25)DRAG	-	2	2	2	2	2	2
60	18024-7	SCR,BHC(M4X10)ANVIL	-	1	1	1	1	1	1
59	5-18022-2	SCR,HEX(M4X8)FEED FINGER	-	1	1	1	1	1	1
58									
57									
56	1338685-1	PAWL, FEED	-	1	1	1	1	1	1
55									
54	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	-	4	4	4	4	4	4
53	1-18023-3	SCR,SHC(M4x16)TERM HLD DWN	-	2	2	2	2	2	2
52	18030-1	NUT,HEX(M3)HOLD DOWN	-	1	1	1	1	1	1
51	811242-5	BUMPER, HOLDDOWN	-	1	1	1	1	1	1
50	690753-2	SPACER, TONKER	-	1	1	1	1	1	1
49	18024-3	SCR,BHC(M3X10)CAM	-	1	1	1	1	1	1
48	1338675-1	CAM, PRE FEED 30 & 40 mm ST	-	-	1	-	-	1	-
47	1338676-1	CAM, POST FEED 30 & 40 mm ST	-	1	-	1	1	-	1
46	1320999-3	APPLICATOR BASIC SUBASSY	-	1	1	1	1	1	1
45	690191-1	PLUG, NYLON	-	1	1	1	1	1	1
44	1338660-1	RAM	-	1	1	1	1	1	1
43	690125-1	WASHER, LAMINATED	-	1	1	1	1	1	1
42	690124-7	WASHER, RAM	-	1	1	1	1	1	1
41	2-18024-6	SCR,BHC(M8X25)RAM	-	1	1	1	1	1	1
40									
39									
38	690223-2	SPACER, INSULATION DISC	-	1	1	1	1	1	1
37	354777-1	WIRE DISC, PLASTIC	-	1	1	1	1	1	1
36	22480-5	WASHER, SPRING	-	1	1	1	1	1	1
35	690212-1	POST, RAM	-	1	1	1	1	1	1
34	1320934-1	SUPPORT, TERMINAL	-	1	1	1	1	1	1
33	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	-	2	2	2	2	2	2
32	18027-2	WASHER, FLAT(M4)	-	1	1	1	1	1	1
31	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	-	1	1	1	1	1	1
30	1320908-2	SPACER, STRIP GUIDE	-	1	1	1	1	1	1
29	1633073-1	STRIP GUIDE PLATE ASSY	-	1	1	1	1	1	1
28	1-455888-9	SPACER, FRONT SHEAR DEP	-	1	1	1	1	1	1
27	1-22284-0	SPRING, DRAG	-	2	2	2	2	2	2
26	356835-1	LEVER, DRAG RELEASE	-	1	1	1	1	1	1
25	240792-1	DRAG, TERMINAL	-	1	1	1	1	1	1
24	1320928-1	PLATE, STRIP GUIDE	-	1	1	1	1	1	1
23	980371-4	SCR,SHC SHLD	-	1	1	1	1	1	1
22	690472-2	STRIPPER	-	1	-	1	1	-	1
21	1-18023-1	SCR,SHC(M4X10)STRIPPER	-	1	1	1	1	1	1
20	18025-2	WASHER,LOCK(M4)STRIPPER	-	4	4	4	4	4	4
19	690472-1	STRIPPER	-	-	1	-	-	1	-
18									
17	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	-	1	-	-	1	-	-
16									
15									
14									
13									
12	5-22280-0	SPRING, SHEAR	-	1	1	1	1	1	1
11	356885-5	STOP, SHEAR	-	1	1	1	1	1	1
10	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	-	-	1	1	-	1	1
9	1-454276-6	SHEAR, FLOAT (FRONT)	-	1	1	1	1	1	1
8	1333227-2	ANVIL	1	2	2	2	1	1	1
7	240641-5	SPACER, DEPRESSOR (REAR)	-	1	1	1	1	1	1
6									
5	3-455889-2	DEPRESSOR, SHEAR (FRONT)	-	1	1	1	1	1	1
4									
3									
2									
1	456412-9	CRIMPER, WIRE	1	2	2	2	1	1	1

← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY REQD PER ASSY — PARTS LIST

LTR	REVISION RECORD	APP	DATE
B	SEE ECN 0150-0755-03	CMR	JUL03
A	SEE ECN 015A-0456-00	MC	OCT00

DIMENSIONS: mm [INCHES]
DO NOT SCALE PRINT.
TOLERANCES UNLESS OTHERWISE SPECIFIED:
1 PLC DEC ±0.5 [.02 IN]
2 PLC DEC ±-
3 PLC DEC ±-
ANGLES ± -
SURF TEXTURE, √
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX

MATL - - | HT TR - - | FIN - -

DR 23AUG00 L.LOFTHOUSE | APP 23AUG00 F.BACKHURST
CHK 16-10-00 L.LOFTHOUSE | REL 16-10-00 M.CLIFFORD

AMP Incorporated Harrisburg, PA 17105-3608

NAME SIDE FEED HD-I APPLICATOR | MACHINE REF HD-I APPL

SCALE - | D | DWG NO 1426086 | SHEET 1 OF 1 | REV B

CAGE CODE 00779 | CUSTOMER AND ASSEMBLY DRAWING | RESTRICTED TO -

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LAYOUT L1426086

SET UP GAGE 458637-3

LOC A | DIST 66