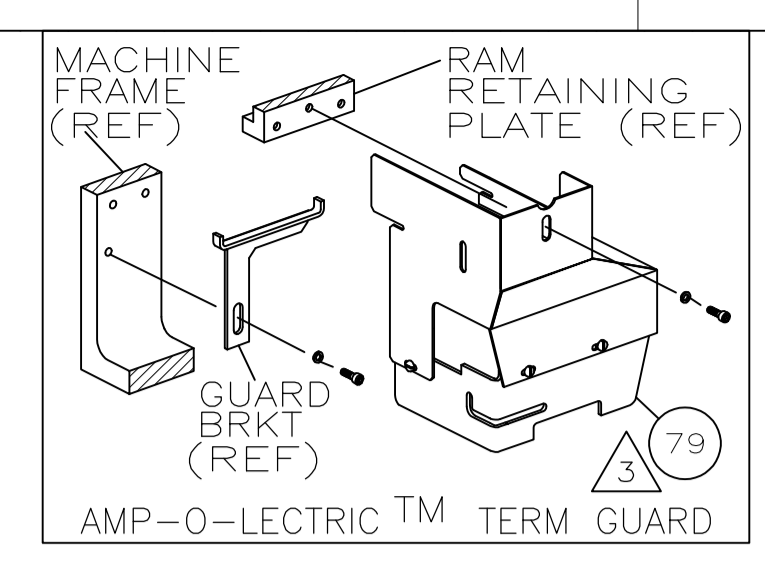


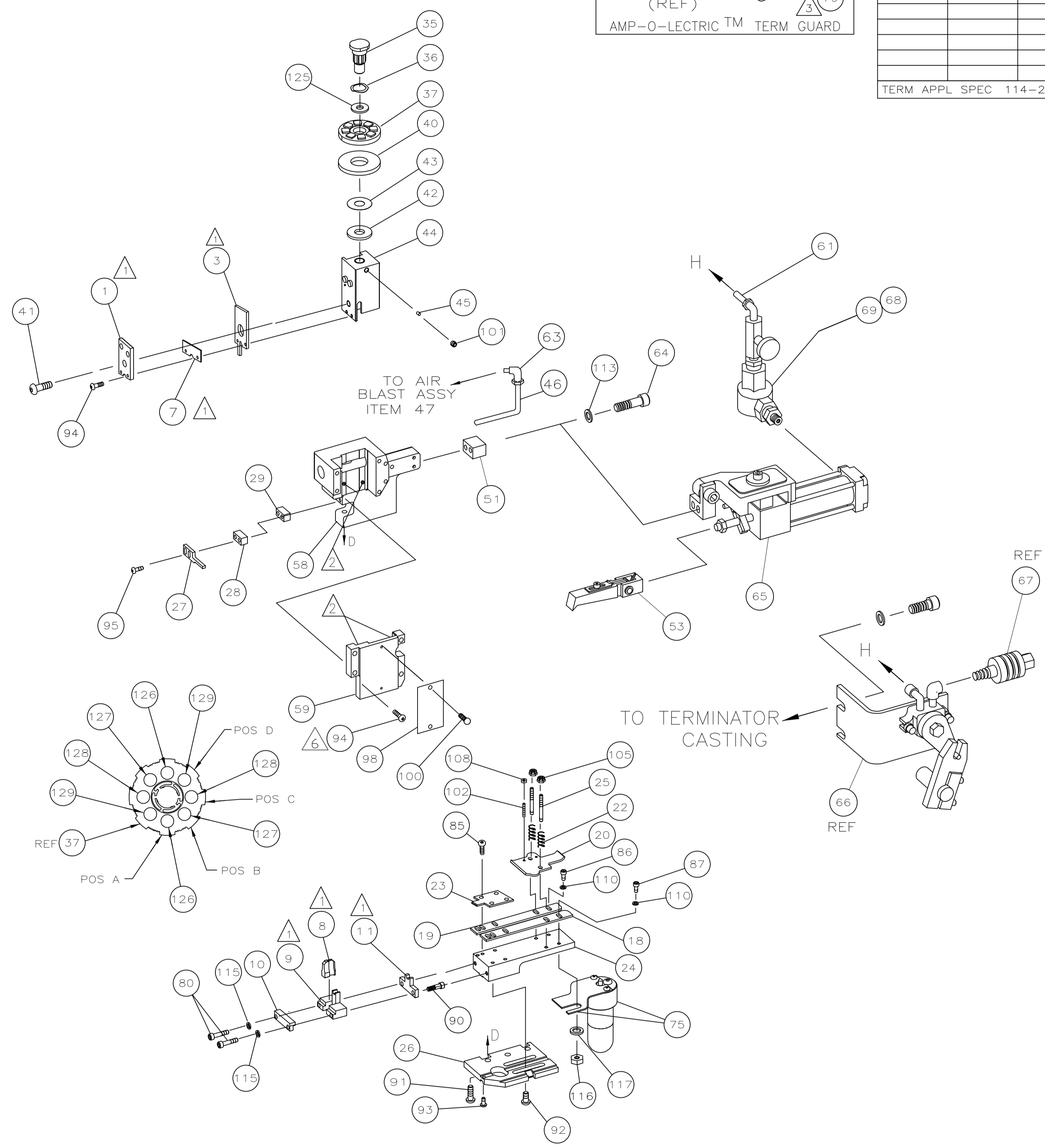
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1852663-1	A	-	BENCH MODEL G	AIRFEED
1852663-2	A	-	BENCH MODEL K	AIRFEED



TERMINAL NAME:		62308	
AMP-LIVAR SPLICE			
TERM APPL SPEC 114-2003			

CRIMPING DATA			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	
A	.086 ±.002	6000-7000 CMA	
B	.082 ±.002	5000-5999 CMA	
C	.078 ±.002	4000-4999 CMA	
D	.074 ±.002	3000-3999 CMA	
CRIMP	SIZE	TYPE	RANGE
WIRE	.140	F	3000-7000 CMA
INSUL	-	-	-
FEED	.345	APPL INST 408-8039	SET UP GAGE 458638-1
WIRE STRIP LENGTH		-	

LOC	DIST	REVISIONS			
A	66	F LTR	DESCRIPTION	DATE	DNV
		A	ORIGINAL	-	-



2	2	-	1-354779-4	PIN, WIRE DISC (.3060)D	129
2	2	-	354779-6	PIN, WIRE DISC (.3020)C	128
2	2	-	9-354778-5	PIN, WIRE DISC (.2970)B	127
2	2	-	8-354778-9	PIN, WIRE DISC (.2940)A	126
1	1	-	986950-1	WASHER, FLAT PRECISION	125
					124
					123
					122
					121
					120
					119
					118
1	1	-	21055-6	WASHER,FLAT(#6)LUB	117
1	1	-	21018-6	NUT, HEX (8-32)LUBE	116
2	2	-	21024-3	WASHER,LOCK(#6)RET PLATE	115
					114
4	4	-	21024-5	WASHER,LOCK(NO.10)SHEAR PL	113
					112
					111
2	2	-	21024-4	WASHER,LOCK(NO.8)SHEAR BL	110
					109
2	2	-	21018-4	NUT,HEX(4-40)DRAG	108
					107
					106
2	2	-	21022-2	NUT,HEX SL(8-32)DRAG STUD	105
					104
					103
2	2	-	4-21078-8	SKT SKT SET (4-40x.75)DRAG	102
1	1	-	21009-2	SCR,SKT SET(1/4-20x.25)RAM	101
2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	100
					99
1	1	-	464249-1	PLATE, IDENTIFICATION	98
					97
					96
4	4	-	3-21000-1	SCR,SHC(8-32x1.00)STRIPPER	95
6	6	-	2-21002-9	SCR,BHC(10-32x.75)CAP	94
2	2	-	2-22733-0	SCR,SHC(10-32X.38)ANVIL	93
4	4	-	3-21002-4	SCR,BHC(1/4-20x.63)ST GD PL	92
3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HSG	91
2	2	-	1-21002-6	SCR,BHC(6-32x.25)PLATE GUIDE	90
					89
					88
					87
1	1	-	2-21000-9	SCR,SHC(8-32X.75)STRIP GUIDE	87
1	1	-	2-21000-6	SCR,SHC(8-32x.38)STRIP GUIDE	86
4	4	-	2-21002-2	SCR,BHC(8-32X.50)STRIP GUIDE	85
					84
					83
					82
					81
					80
2	2	-	1-21000-9	SCR,SHC(6-32X.88)SH PL	80
1	-	-	460980-2	GUARD ASSY	79
					78
					77
					76
1	-	-	1-465184-7	LUBRICATOR ASSEMBLY	75
					74
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4	1	-	692655-1	AIR FEED VALVE ASSY	69
					68
					67
					66
4	1	1	460277-1	AIR FEED ASSY	65
					64
					63
					62
					61
					60
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					55
					54
4	1	1	2-460680-9	FEED FINGER ASSY	53
					52
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1	1	1	459684-4	PLATE, REAR SHEAR	11
					10
					9
1	1	1	459582-8	ANVIL	8
					7
					6
					5
					4
					3
1	1	1	459587-1	GUIDE, CRIMPER	3
					2
					1
1	1	1	2-459585-1	CRIMPER, WIRE	1

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 RECOMMENDED SET UP WIRE
6200-7000 CMA; (1) 16 MAG
(1) 14 AWG
5200-6000 CMA; (2) 16 AWG
4000-5000 CMA; (1) 17 MAG
(1) 16 AWG
3000-3800 CMA; (2) 18 MAG
- 6 ATTACH ITEM 46 & 55 USING ITEM 94.

THIS DRAWING IS A CONTROLLED DOCUMENT. DIN M. YOUNGER 03APR2008

CHG: M. HERR

APPRO: T. ELBIN

PRODUCT SPEC: END FEED HDM APPLICATOR

APPLICATION SPEC: -

SIZE: A1

SCALE: 1:1

SHEET: 1 of 1

REV: A