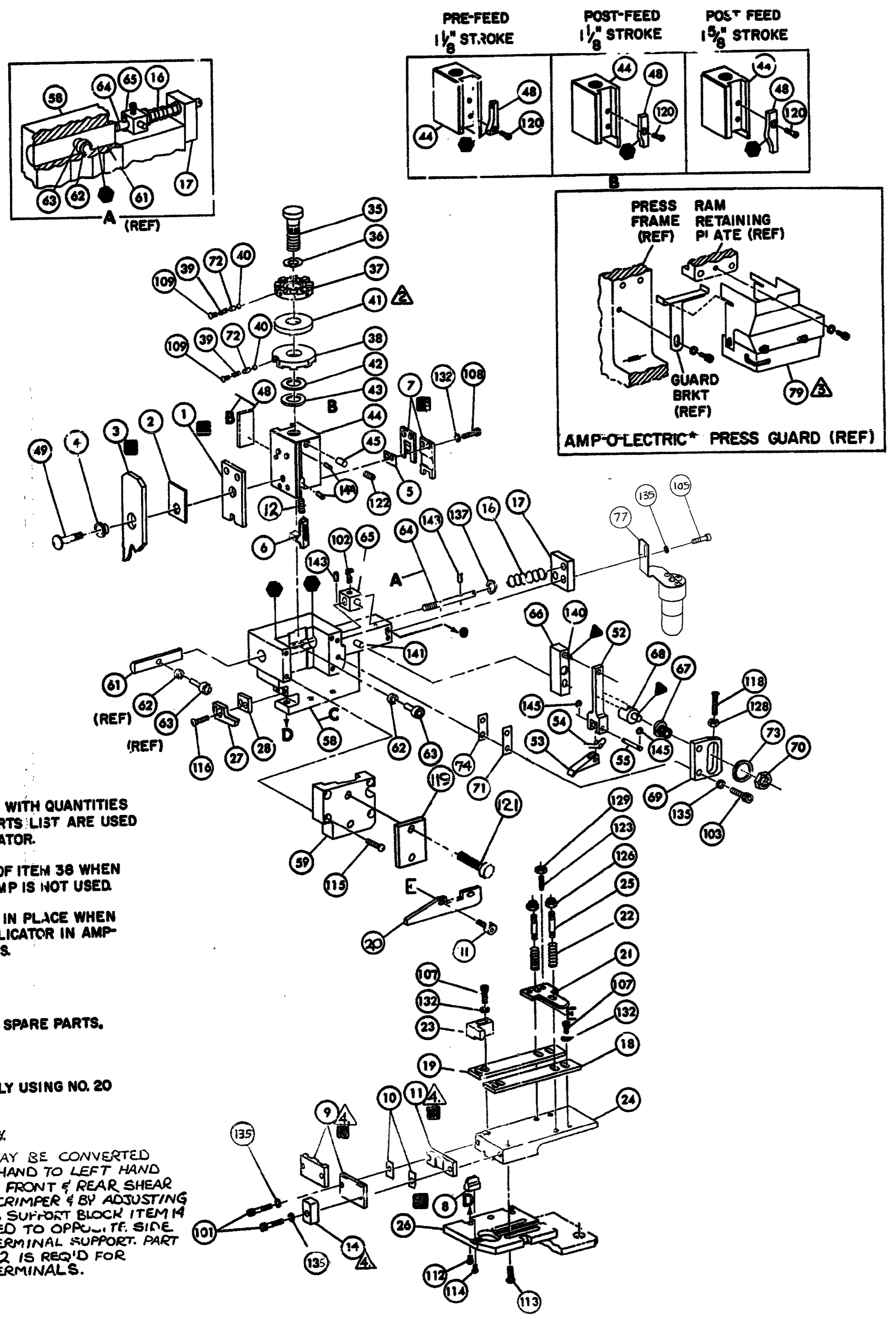


THIS IS A CONTROLLED DOCUMENT.



NOTES

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

KEY:

■ RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

● GREASE LIGHTLY.

▲ APPLICATOR MAY BE CONVERTED FROM RIGHT HAND TO LEFT HAND BY REVERSING FRONT & REAR SHEAR PLATES, IN'S. CRIMPER & BY ADJUSTING STRIP GUIDES. SUPPORT BLOCK ITEM 14 MUST BE MOVED TO OPPOSITE SIDE FOR PROPER TERMINAL SUPPORT. PART NO. 805476-2 IS REQ'D FOR LEFT HAND TERMINALS.

QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	148	1	458268-3	CAP, RAM	59
4	4-21028-9	PIN, SLOT SPG (.12 DIA X .38) RAM	144	1	805478-1	HOUSING	58
2	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	143				57
			142				56
			141		240624-1	PIN, FEED FINGER	55
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	141		691499-1	SPRING, FEEL FINGER	54
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	140		694921-7	FINGER, FEED	53
			139		240634-1	LEVER, TERMINAL	52
			138				51
			137				50
			136				49
6	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	135	1	7-21002-9	BOLT, CRIMPER	48
2	21024-8	WASHER, LOCK (NO 10) SHEAR PLATE	134	1	690501-4	CAM, POST FEED 1/8 STROKE	47
2	21024-3	WASHER, LOCK (NO 10) FEED ROD GUIDE	133				46
6	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	132				45
2	21024-1	WASHER, LOCK (NO 8) SHEAR BLADE	131	1	690191-1	PLUG, NYLON	44
			130	1	805474-1	RAM	43
			129	1	690125-1	WASHER, LAMINATED	42
2	21018-4	NUT, HEX MACH (4-40) DRAG	129	1	690124-1	WASHER, RAM	41
1	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	128	1			40
1	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	127				39
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	126	2	23241-6	BALL, STEEL	38
			125	2	690170-1	SPRING, COMPRESSION	37
5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	124		1	690142-1	DISC, INSULATION	36
21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	124		1	69042-7	DISC, WIRE	35
2-21006-6	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	123		1	22480-5	WASHER, SPRING	34
1-21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	122		1	690212-1	POST, RAM	33
2-21017-2	SCR, DRIVE #2 X .19	121		1			32
1-21002-7	SCR, BTN HD SKT CAP (6-32 X .38) CAM	120					31
461264-1	PLATE, IDENTIFICATION	119					30
6-23715-5	SCR, SKT HD MACH (6-32 X 1.50) FEED ADJ	118			458980-	APPLICATOR, BASIC (SUB ASSY)	29
			117				28
2-21002-2	SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER	116					27
2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115					26
22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	1	2-690451-4	SPACER, STRIPPER	25	
3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	1	240639-3	STRIPPER	24	
3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	112	1	463915-1	PLATE, BASE	23	
3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	111	2	22354-8	DRAG, STUD	22	
1-21000-3	SCR, SKT HD CAP (4-40 X .25) DRAG	110	2	463903-4	PLATE, STRIP GUIDE	21	
2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	109	1		PLATE, STRIP HOLD	20	
2-21000-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	108	2	23470-5	SPRING, DRAG	19	
2-21000-5	SCR, SKT HD CAP (8-32 X .25) SHEAR BLADE	107	2	464451-2	WIRE, STOCK DRAG	18	
4-21000-8	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	106	1	464452-4	DRAG, STOCK	17	
2-21000-6	SCR, SKT HD CAP (8-32 X .62) STRIP GUIDE	105	1	568678-1	GUIDE, STRIP (REAR)	16	
3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	104	1	568678-2	GUIDE, STRIP (FRONT)	15	
3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	103	1	454178-1	GUIDE, FEED ROD	14	
3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	102	1	4-22284-9	SPRING, FEED RETURN	13	
3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	101				12	
3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101				11	
REF. 455745-1	GUARD, WINDOW	79	1	568693-1	BLOCK, SUPPORT, RIGHT	10	
REF. 465184-9	LUBRICATOR ASSY	78				9	
REF. 652931-2	OIL, LUBRICATING	77	1	5-22280-5	SPACER, HOLD DOWN	8	
454406-1	SPACER, LUB-BRACKET	76	1	568680-1	SPRING, HOLD DOWN	7	
			75	2	5-240645-6	PLATE, REAR SHEAR	6
			74	1	568679-1	SPACER, SHEAR PLATE	5
			73	1	806441-1	PLATE, FRONT SHEAR	4
			72	1	469634-4	ANVIL	3
			71	1	805476-1	BLADE, SLUG	2
			70	1	5-238075-4	HOLD DOWN, TERMINAL	1
			69	1	238009-1	SPACER, SHEAR BLADE	
			68	1	1-461296-0	SPACER, TUBULAR	
			67	1	690407-5	CRIMPER, INSULATION	
			66	1	805477-1	SPACER, INSULATION	
			65			CRIMPER, WIRE	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH	RIGHT HAND	
A	.048	18		63051	
B	.045	19		63363	
C	.043	20		63405	
D	.041	22			

REMARKS	NO	REV
TO APPLY TERMINAL SPEC 114-2036		
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRI BUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.080	"F"		
INSUL.	140	0	.555	A18039
WIRE RANGE	22-18	INSULATION RANGE	PRE33	NO

AMPOMATOR POST FEED

(REF) I.D. PLATE 461264-1