



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
02 <sub>0</sub>	REVISED	4-11-85	<i>AD</i>

NOTES:  
 1. CAPTURED CENTER CONTACT  
 2. .015 MINIMUM RADIAL FLOAT.

COMPONENT	MATERIAL	FINISH
HOUSING WASHER SLEEVE CLAMP NUT	STAINLESS STEEL PER ASTM-A484 AND ASTM- A582, TYPE 303	PASSIVATE PER ASTM-A380
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT CONTACT FINGERS	BERYLLIUM COPPER PER ASTM B 196, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
SPRING	STAINLESS STEEL	PASSIVATE PER ASTM-A380
RETAINING RING	CARBON SPRING TEMPER	NICKEL PLATE PER QQ-N-290
GASKET	SILICONE RUBBER PER ZZ-R-765	N/A
SHRINK TUBING	HEAT SHRINKABLE POLYOLEFIN COMPOUND MIL-I-23053/4	N/A
FERRULE	COPPER OR BRASS ALLOY ROCKWELL F65 MAXIMUM	GOLD PLATE PER MIL-G-45204

RECOMMENDED MOUNTING PATTERN

DESIGNED FOR USE WITH RD-316/U DOUBLE BRAID CABLE ENTRY DIAMETER MINIMUM	
CONTACT	.021
DIELECTRIC	.022
SLEEVE	.061
FERRULE	.137

UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN INCHES  
 TOLERANCE ON  
 FRAC DEC ANGLES  
 \* 1/64 \* .005 \* 1°

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DRAWN BY *AD* DATE 1/22/93  
 CHECKED BY  
 APP'D BY *Comello* 2/14/93

AMP Incorporated  
 140 Fourth Avenue  
 Waltham, MA 02451-7599

USE ASSY PROCEDURE  
 408-04749  
 NO. A.P. (90-047)

TITLE RIGHT ANGLE  
 FLOAT MOUNT CABLE PLUG  
 CRIMP ATTACHMENT

SIZE B	CODE IDENT NO. 26805	9041-5002-02	REV 02 <sub>0</sub>
SCALE 3 : 1		SHEET 1 OF 1	

.XXX = in  
 XX.X = mm