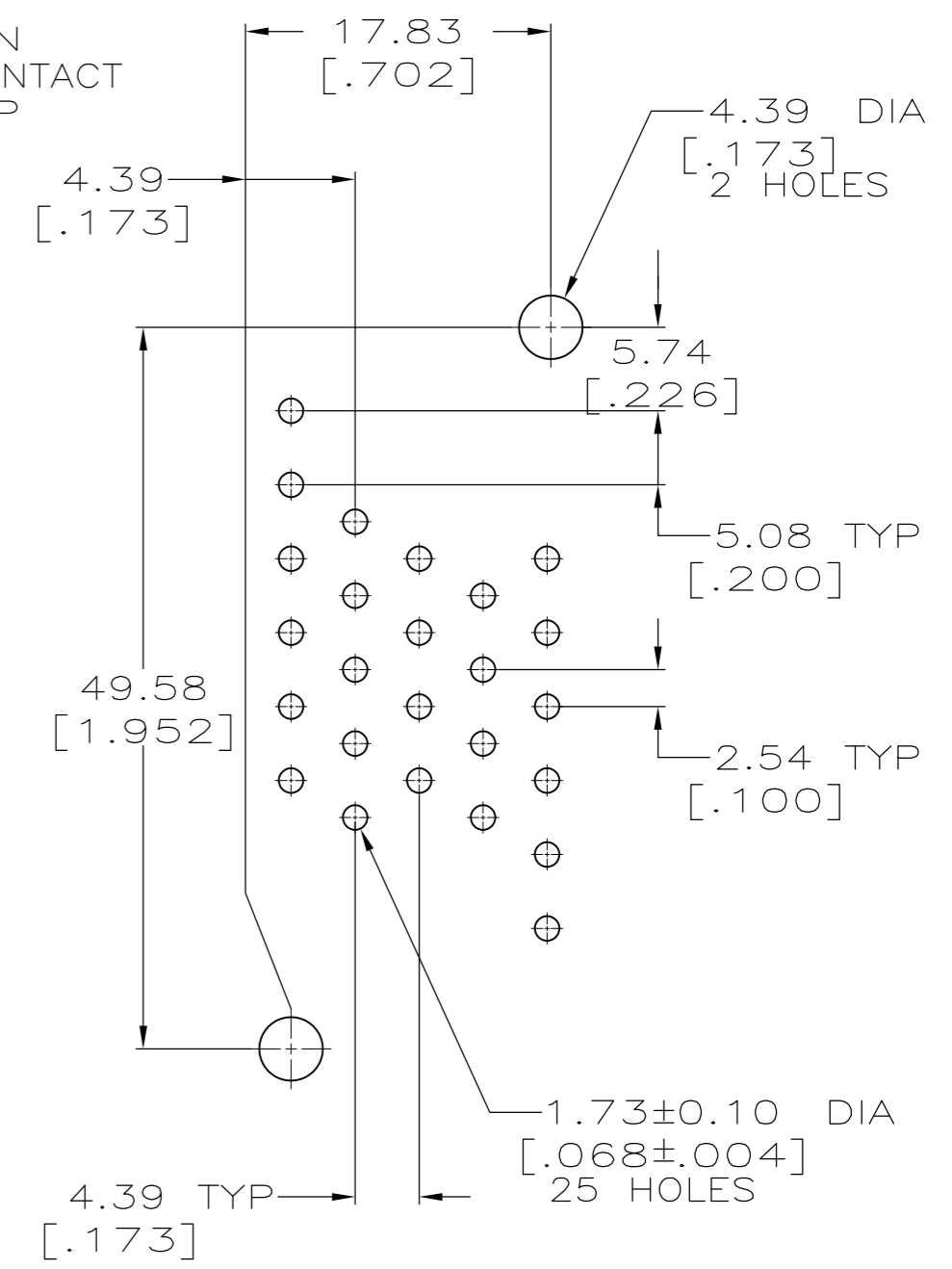
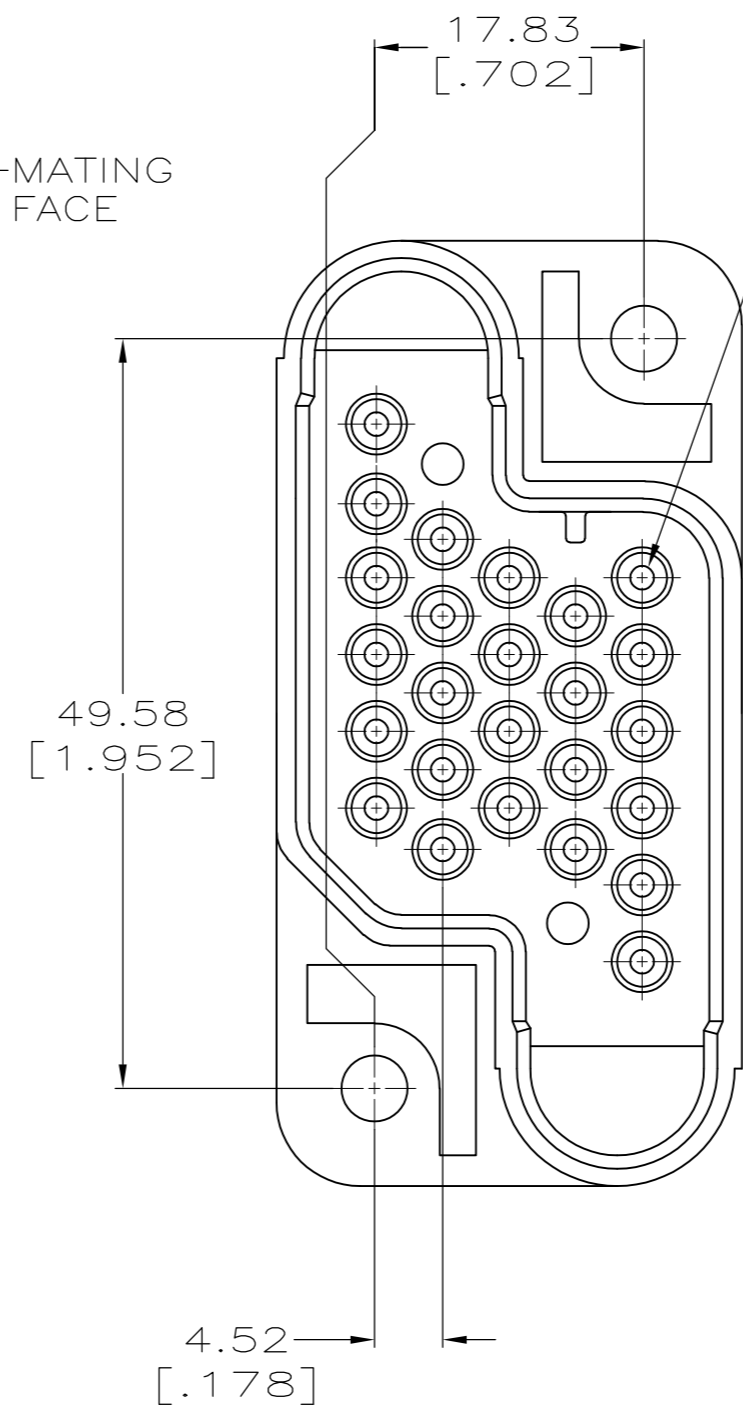
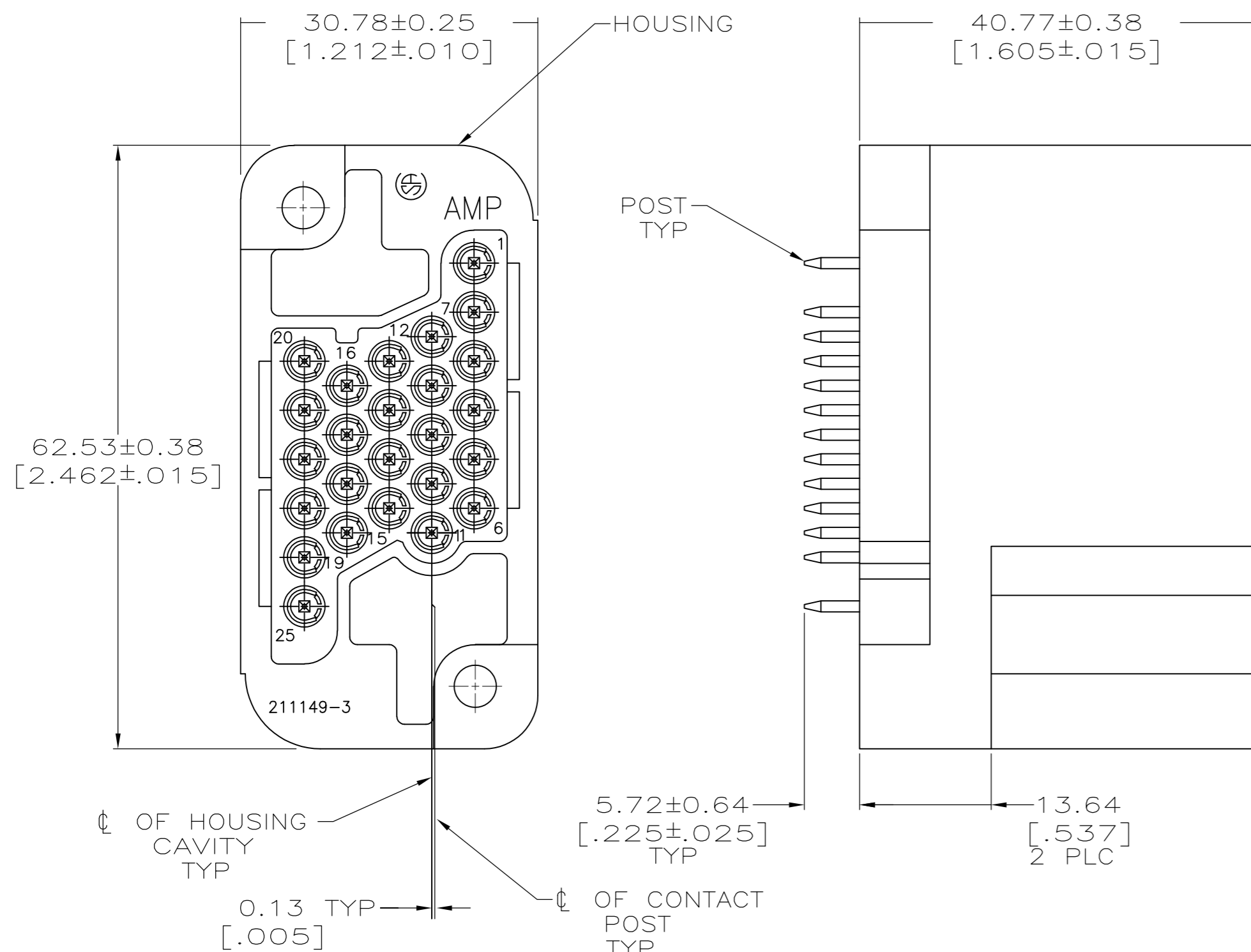


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LOC	DIST	REVISIONS					
FT	0	P	LTR	DESCRIPTION	DATE	DWN	APVD
		C		REVISED PER 0G3B-0230-05	4/26/05	SS	GS
		C1		REVISED PER ECO-09-020689	26AUG09	KK	AEG



RECOMMENDED PC BOARD LAYOUT

- 1 ALL POSITIONS LOADED WITH POSTED PIN CONTACT.
- 2 0.76um[.000030] MIN GOLD FOR A LENGTH OF 5.08[.200] MIN FROM MATING END, GOLD FLASH ON THE REMAINDER, BOTH OVER 1.27um [.000050] MIN NICKEL ON PIN END. POST END 2.54um[.000100] MIN TIN-LEAD OVER 1.27um[.000050] MIN NICKEL.
- 3 CONTACT ASSEMBLY SHOULD BE FULLY SEATED IN HOUSING PRIOR TO SOLDERING TO PRINTED CIRCUIT BOARD.
- 4 POSITIONS 1 THRU 13, 15 THRU 17, 20, 21, AND 25 LOADED WITH POSTED PIN CONTACT. POSITIONS 14, 23, AND 24 LOADED WITH GROUND CONTACT.
- 5 0.76um[.000030] MIN GOLD FOR A LENGTH OF 5.87[.231] MIN FROM MATING END, GOLD FLASH ON THE REMAINDER, BOTH OVER 1.27um [.000050] MIN NICKEL ON PIN END. POST END 2.54um[.000100] MIN TIN-LEAD OVER 1.27um[.000050] MIN NICKEL.
- 6 0.76um[.000030] MIN GOLD FOR A LENGTH OF 5.08[.200] MIN FROM MATING END, GOLD FLASH ON THE REMAINDER, BOTH OVER 1.27um [.000050] MIN NICKEL ON PIN END. POST END 2.54um[.000100] MIN TIN OVER 1.27um[.000050] MIN NICKEL.
- 7 0.76um[.000030] MIN GOLD FOR A LENGTH OF 5.87[.231] MIN FROM MATING END, GOLD FLASH ON THE REMAINDER, BOTH OVER 1.27um [.000050] MIN NICKEL ON PIN END. POST END 2.54um[.000100] MIN TIN OVER 1.27um[.000050] MIN NICKEL.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

OBSOLETE	7	6	4	213672-4
	7	6	1	213672-3
8 OBSOLETE	5	2	4	213672-2
	5	2	1	213672-1
	GROUND CONTACT FINISH	PIN CONTACT FINISH	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C DORWART 03/11/91	Tyco Electronics Corporation Harrisburg, Pa 17105-3608	
DIMENSIONS: mm [INCHES]		CHK R.STONE 3-21-91	NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± 0.13 [.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		APVD -	PRODUCT SPEC -	
MATERIAL HOUSING: POLYESTER, BLACK. PIN & GROUND CONTACT: BRASS. SPRING: STAINLESS STEEL.		APPLICATION SPEC -	WEIGHT -	SIZE A2
		CUSTOMER DRAWING	CAGE CODE 00779	DRAWING NO C=213672
		SCALE 2:1	SHEET 1 OF 1	REV C1