LCD Module Technical Specification

First Edition
Jun 19, 2008

Final Revision
******

Type No. **T-51750GD065J-LW-ANN**

OPTREX CORPORATION

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APPROVED

By

Signature :
Date :

Please return this specification within two month with your signature.
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as having been accepted.

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Revision History

Rev.	Date	Page	Comment

1. Application

This specification applies to 6.5"color TFT-LCD module (T-51750GD065J-LW-ANN).

2. General Specifications

Resolution	: 640 x 3 [R.G.B] (W) x 480 (H) dots
Dot pitch	: 0.069 x 3 [R.G.B] (W) x 0.207 (V) mm
Pixel arrangement	: RGB-Stripe
Color depth	: 262,144 colors
Active Viewing Area	: 132.5 (W) x 99.4 (H) mm
Outline dimensions *	: 158.0 (W) x 120.36 (H) x 10.75 (D) mm * Excluding backlight cables.
Weight	: 223 g typ.
LCD type	: Normally white-mode / Transmissive
Viewing angle	: 6:00
Interface	: 18-bit parallel data transfer (6-bit / color)
Backlight	: LED Backlight / White
Surface Treatment	: AR Coating
Drawings	: Dimensional Outline T-51750AO base
RoHS regulation	: To our best knowledge, this product satisfies material requirement of RoHS regulation. Our company is doing the best efforts to obtain the equivalent certificate from our suppliers.

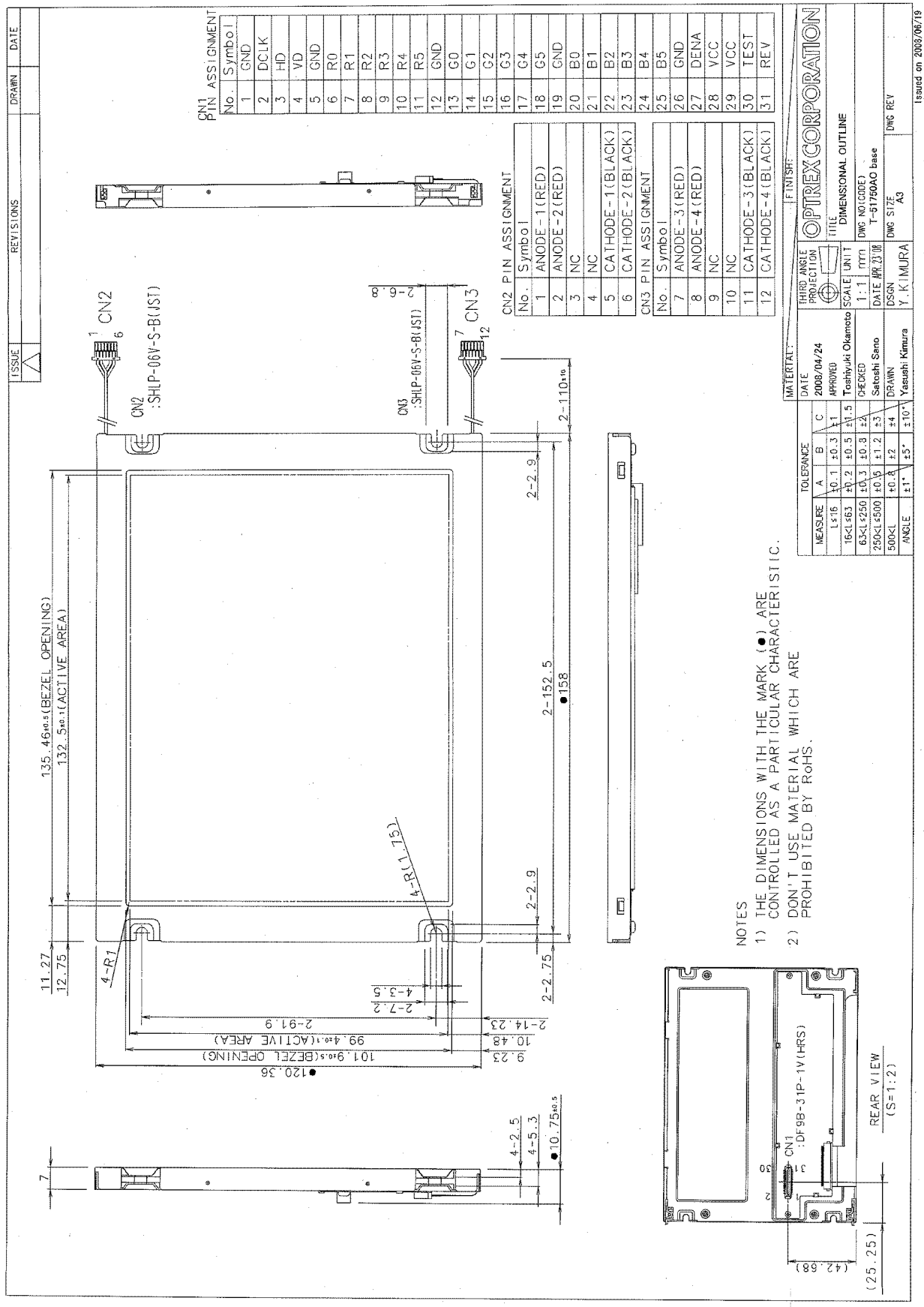
3. Operating Conditions

Item		Conditions	Temperature Range	Remark
Operating Temperature Range	LCD Module		–25～75°C	Note2-1
Storage Temperature Range	LCD Module		–25～85°C	Note2-2

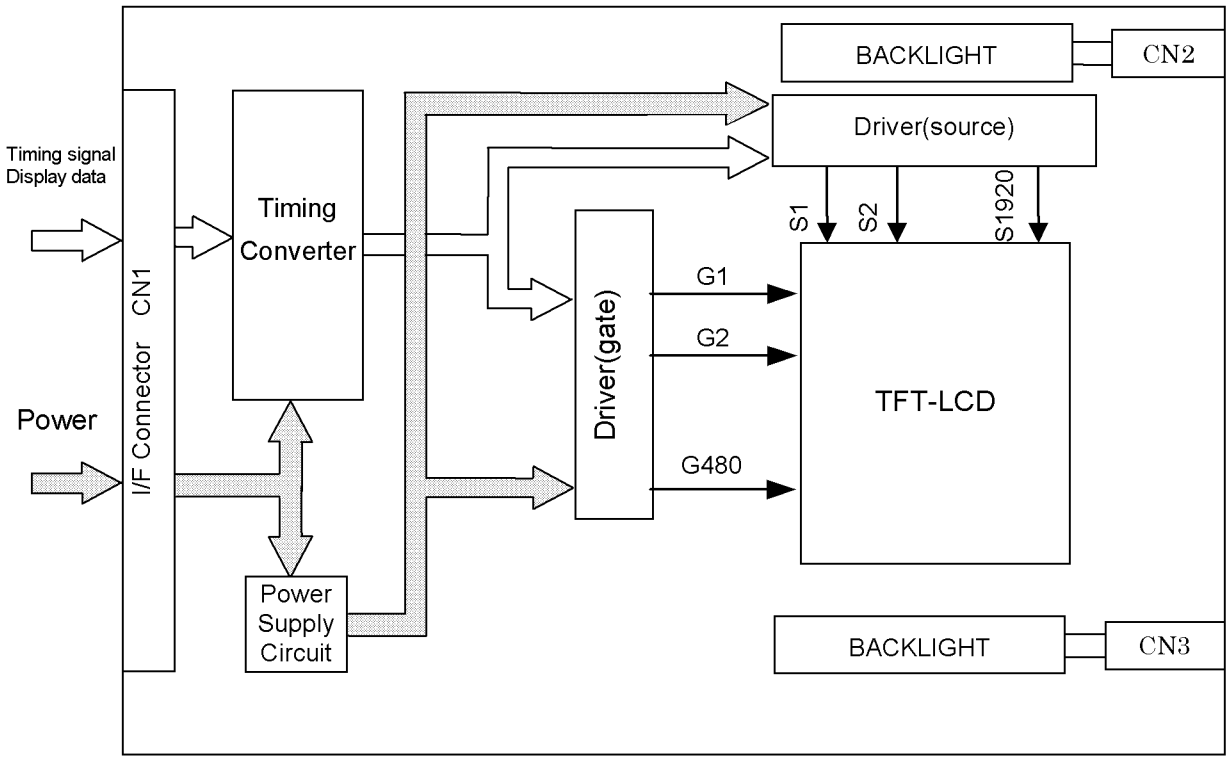
Note2-1: Operating temperature range defines the operation only. Electrical and optical specification can be guaranteed at the condition that ambient temperature is 25°C.

Note2-2: Backlight is not activated.

4. Dimensional Outline



5. Block Diagram



6. Pin assignment

CN 1(INTERFACE SIGNAL)

Used connector: DF9B-31P-1V (Hirose)

Corresponding connector: DF9B-31S-1V (Hirose)

Pin No.	Symbol	Function
1	GND	
2	DCLK	Clock signal for sampling catch data signal
3	HD	Horizontal sync signal
4	VD	Vertical sync signal
5	GND	
6	R0	Red data signal(LSB)
7	R1	Red data signal
8	R2	Red data signal
9	R3	Red data signal
10	R4	Red data signal
11	R5	Red data signal(MSB)
12	GND	
13	G0	Green data signal(LSB)
14	G1	Green data signal
15	G2	Green data signal
16	G3	Green data signal
17	G4	Green data signal
18	G5	Green data signal(MSB)
19	GND	
20	B0	Blue data signal(LSB)
21	B1	Blue data signal
22	B2	Blue data signal
23	B3	Blue data signal
24	B4	Blue data signal
25	B5	Blue data signal(MSB)
26	GND	
27	DENA	Data enable signal(to settle the viewing area)
28	VCC	Power Supply (DC 3.3V or 5V)
29	VCC	Power Supply (DC 3.3V or 5V)
30	TEST	This pin should be open. Test signal output for only internal test use.
31	REV	Reverse scan control. L = Normal, H = Reverse

*) The shielding case is connected with GND

CN 2 Used connector: SHLP-06V-S-B(JST)

Corresponding connector: SM06-SHLS-TF(JST)

Pin No.	Symbol	Function
1	ANODE-1(RED)	LED Anode Terminal
2	ANODE-2(RED)	LED Anode Terminal
3	NC	Non-connection
4	NC	Non-connection
5	CATHODE-1(BLACK)	LED Cathode Terminal
6	CATHODE-2(BLACK)	LED Cathode Terminal

CN 3 Used connector: SHLP-06V-S-B(JST)

Corresponding conector: SM06-SHLS-TF(JST)

Pin No.	Symbol	Function
1	ANODE-3(RED)	LED Anode Terminal
2	ANODE-4(RED)	LED Anode Terminal
3	NC	Non-connection
4	NC	Non-connection
5	CATHODE-3(BLACK)	LED Cathode Terminal
6	CATHODE-4(BLACK)	LED Cathode Terminal

7. Electrical Specifications

7.1. Absolute Maximum Ratings

Parameter	Symbol	Conditions	Min.	Max.	Unit
Supply Voltage for LCD	VCC	-	0	5.5	V
Logic Input Voltage	VI	-	-0.3	5.5	V

7.2. DC characteristics

(1) TFT-LCD Ambient Temperature : Ta = 25°C

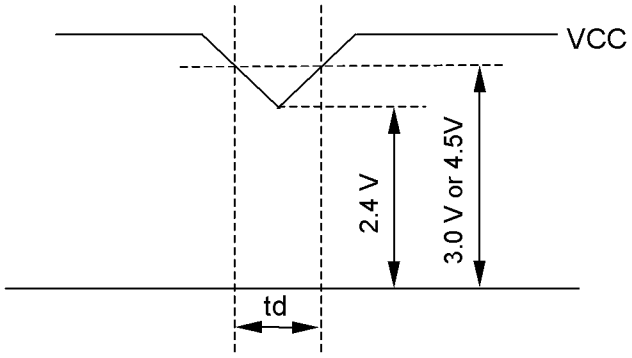
ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT	Remarks
Power Supply Voltages for LCD Note A)		VCC	3.0	3.3	3.6	V	for 3.3V system
			4.5	5.0	5.5	V	for 5V system
Power Supply Currents for LCD Note B)		ICC	--	240	--	mA	for 3.3V system
			--	180	--	mA	for 5V system
Permissive input ripple Voltage		VRP	--	--	100	mVp-p	VCC=+3.3V
			--	--	100	mVp-p	VCC=+5.0V
Logic Input Voltage	High	VIH	2.4	--	5.5	V	VCC=MAX
	Low	VIL	--	--	0.8	V	VCC=MIN

[Note]

A) VCC-dip conditions:

1) When 2.4 V ≤ VCC < 3.0 V or 4.5V, td ≤ 10 ms
2) When VCC < 2.4 V

VCC-dip conditions should also follow the power and signals sequence.



B) Typical current condition:

64- gray- bar-pattern
480 line mode
VCC = +3.3 V, f_H=31.5kHz, f_V=60Hz, f_{CLK}= 25MHz
VCC = +5.0 V, f_H=31.5kHz, f_V=60Hz, f_{CLK}= 25MHz

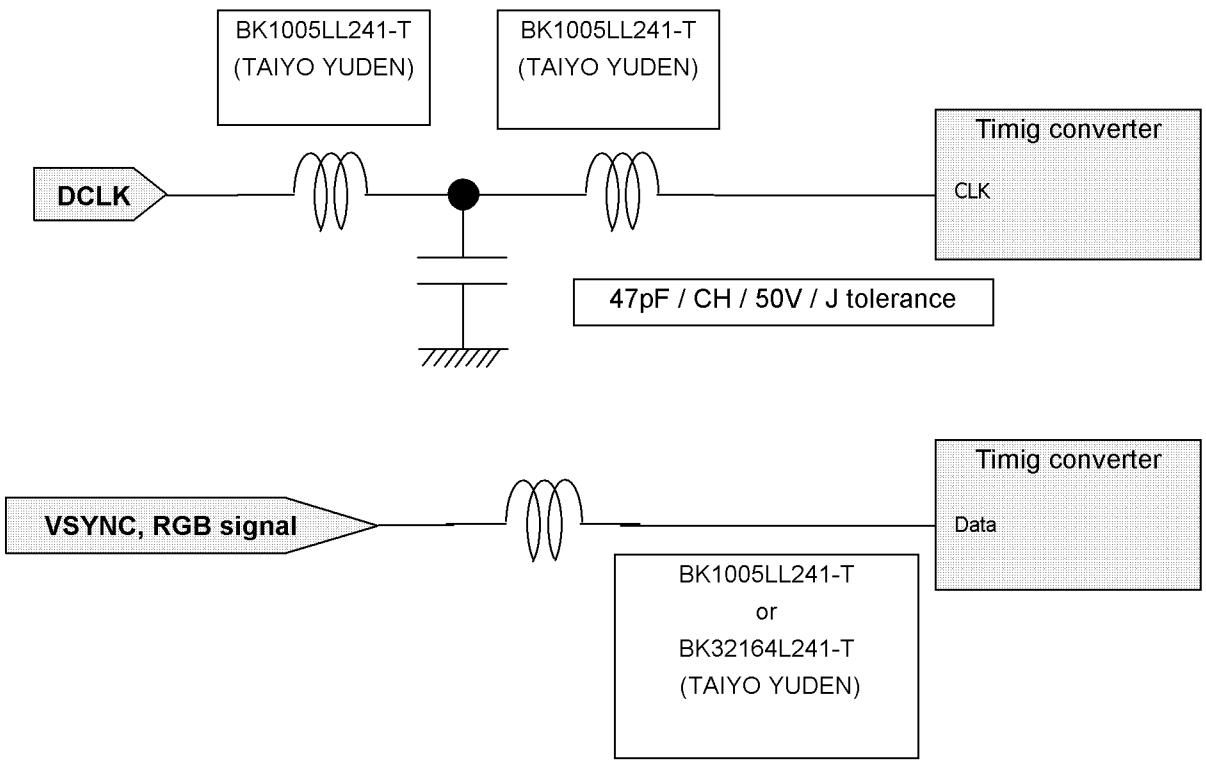
7.3.AC Characteristic

ITEM		SYMBOL	MIN.	TYP.	MAX.	UNIT
DCLK	Frequency	f_{CLK}	20	25	30	MHz
	Period	t_{CLK}	33.3	40	50	ns
	Low Width	t_{WCL}	10	--	--	ns
	High Width	t_{WCH}	10	--	--	ns
DATA (R,G,B,DENA, HD, VD)	Set up time	t_{DS}	5	--	--	ns
	Hold time	t_{DH}	5	--	--	ns
DENA	Horizontal Active Time	t_{HA}	640	640	640	t_{CLK}
	Horizontal Front Porch	t_{HFP}	0	--	--	t_{CLK}
	Horizontal Back Porch	t_{HBP}	7	--	--	t_{CLK}
	Vertical Active Time	t_{VA}	480	480	480	t_H
	Vertical Front Porch	t_{VFP}	1	20	--	t_H
	Vertical Back Porch	t_{VBP}	8	20	--	t_H
HD	Frequency	f_H	27	31.5	38	kHz
	Period	t_H	26.3	31.7	37.0	μs
	Low Width	t_{WHL}	5	--	--	t_{CLK}
VD	Frequency	f_V	55	60	70	Hz
	Period	t_V	14.3	16.7	18.2	ms
	Low Width	t_{WVL}	3	--	--	t_H

[Note]

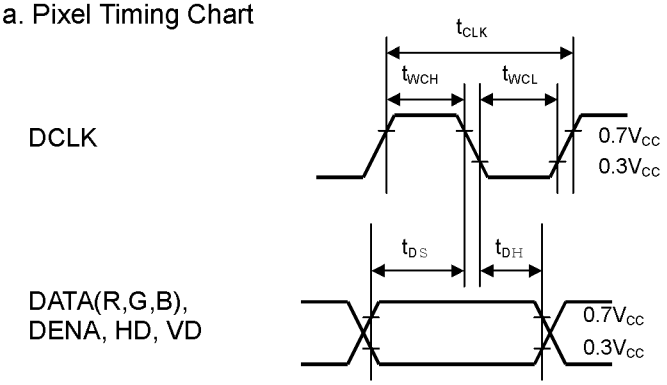
1) DATA is latched at fall edge of DCLK in this timing specification.
2) Polarities of HD and VD are negative in this specification.
3) DENA (Data Enable) should always be positive polarity as shown in the timing specification.
4) DCLK should appear during all invalid period, and HD should appear during invalid period of frame cycle.
5) Accepted only 640 data and 480 lines.
6) REV should be stable during operation.

7) Please consider the influenece of the filter circuit which is placed in the Signal Input, DCLK and Data Bus, when designing the circuit. AC Characteristic spec is based on ideal signal driving.

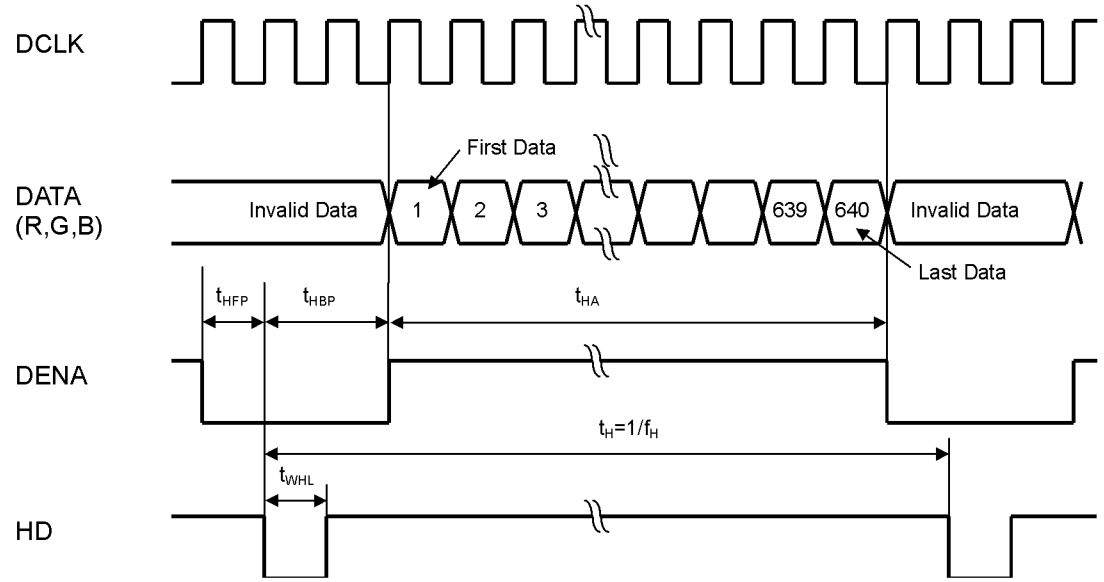


7.4.Timing Chart

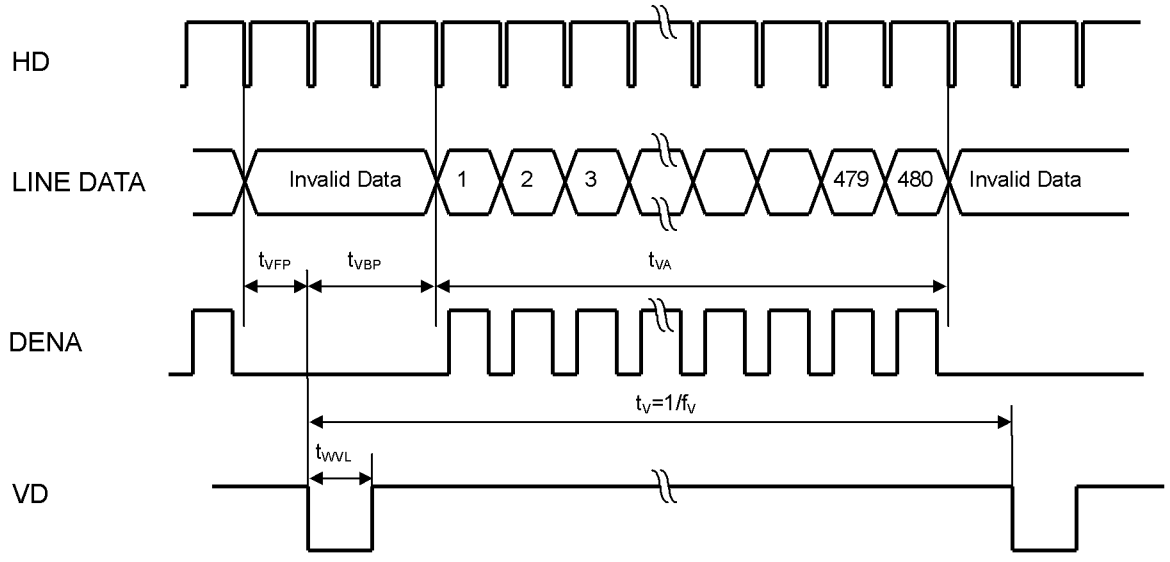
a. Pixel Timing Chart



b. Horizontal Timing Chart



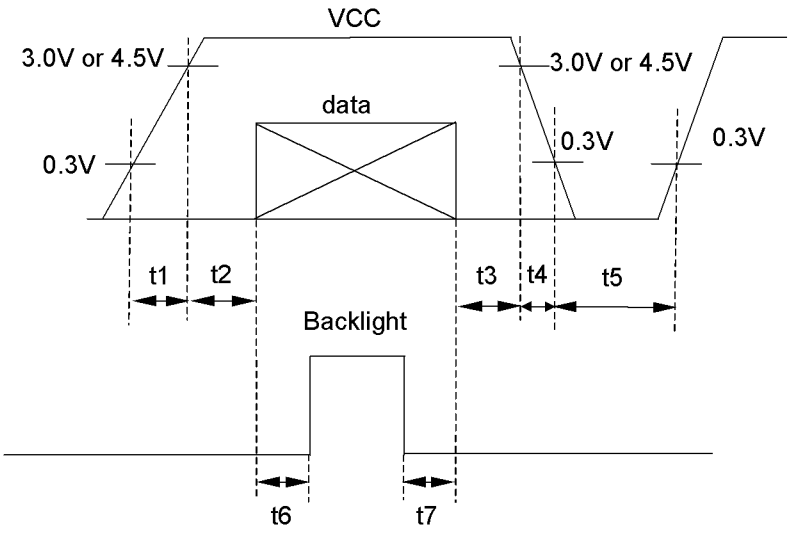
c. Vertical Timing Chart



7.5.Power and signals sequence:

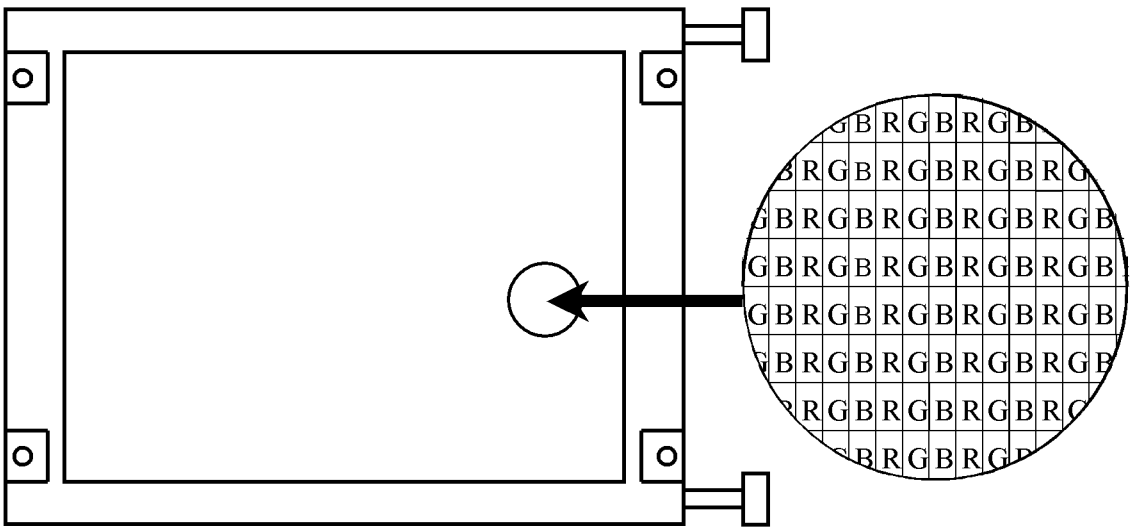
t1 ≤ 10 ms
0 < t2 ≤ 50 ms
0 < t3 ≤ 50 ms
0 < t4 ≤ 50 ms
500 ms < t5

200 ms < t6
0 ≤ t7



data: RGB DATA, DCLK, HD, VD, DENA

7.6.Pixel Alignment



7.7.Color Data Assignment

COLOR	INPUT DATA	R DATA						G DATA						B DATA					
		MSB					LSB	MSB					LSB	MSB					LSB
		R5	R4	R3	R2	R1	R0	G5	G4	G3	G2	G1	G0	B5	B4	B3	B2	B1	B0
BASIC COLOR	BLACK	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	CYAN	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	MAGENTA	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	YELLOW	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	WHITE	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (1)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	RED (2)	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (1)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	GREEN (2)	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (0)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (1)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	BLUE (2)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

[Note]

1) Definition of gray scale

Color (n) --- n indicates gray scale level.

Higher n means brighter level.

2) Data 1:High, 0: Low

7.8.Inverted Scan Capability

This module has the capability of inverting scan direction by signaling from controller.
Note that scan direction cannot be changed during operation.
The following figure shows the relation between the display position and the scan direction.

DISPLAY POSITION

Normal scan: REV = “L”

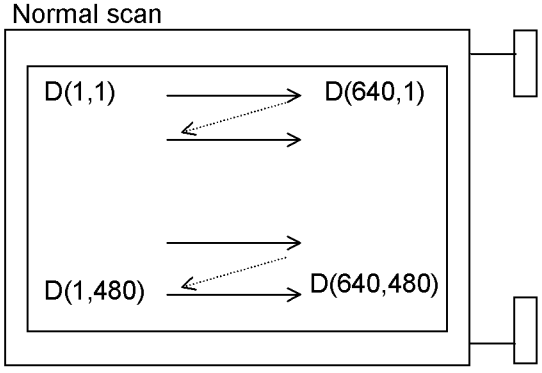
D(1, 1)	D(2, 1)	---	D(X, 1)	---	D(639, 1)	D(640, 1)
D(1, 2)	D(2, 2)	---	D(X, 2)	---	D(639, 2)	D(640, 2)
¦	¦	+	+	+	¦	¦
D(1, Y)	D(2, Y)	---	D(X, Y)	---	D(639, Y)	D(640, Y)
¦	¦	+	+	+	¦	¦
D(1,479)	D(2,479)	---	D(X,479)	---	D(639,479)	D(640,479)
D(1,480)	D(2,480)	---	D(X,480)	---	D(639,480)	D(640,480)

Reverse scan: REV = ”H”

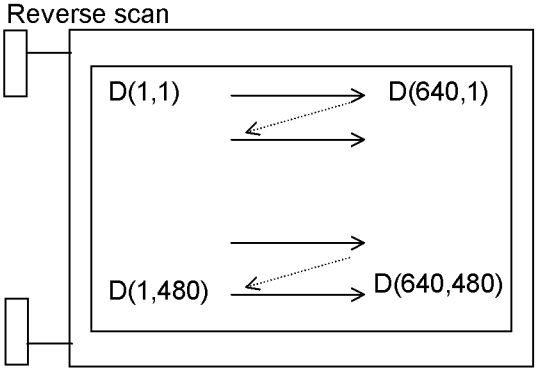
D(640,480)	D(639,480)	---	D(X,480)	---	D(2,480)	D(1,480)
D(640,479)	D(639,479)	---	D(X,479)	---	D(2,479)	D(1,479)
¦	¦	+	+	+	¦	¦
D(640, Y)	D(639, Y)	---	D(X, Y)	---	D(2, Y)	D(1, Y)
¦	¦	+	+	+	¦	¦
D(640, 2)	D(639, 2)	---	D(X, 2)	---	D(2, 2)	D(1, 2)
D(640, 1)	D(639, 1)	---	D(X, 1)	---	D(2, 1)	D(1, 1)

The following drawing shows the relationship between the viewing direction and the scan direction.

Normal scan



Reverse scan



7.9.Lighting Specifications

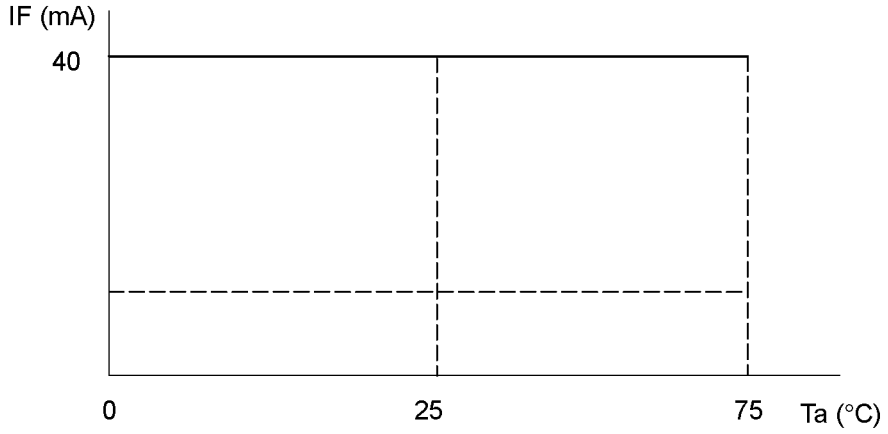
7.9.1.Absolute Maximum Ratings

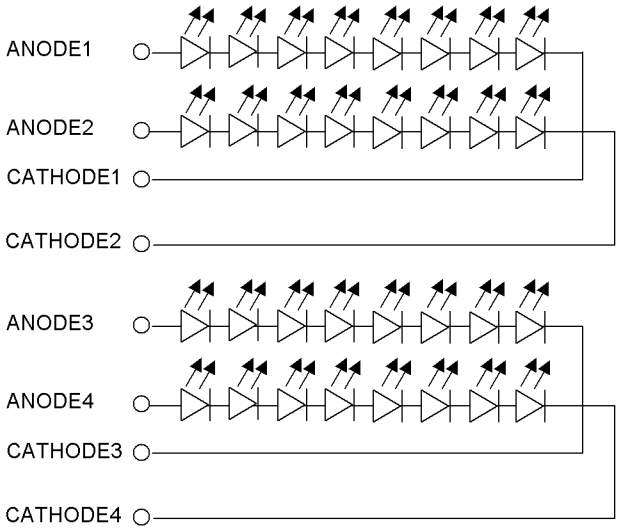
Ta=25°C

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Foward Current	I_F	Note 2	-	-	40	mA
Allowable Reverse Current	I_R	-	-	-	85	mA
LED Power Dissipation	P_D	-	-	-	1.28	W

Note 1 : Tiis value is for each 1 line.

Note 2 : Refer to the foward current derating curve.





7.9.2.Operating Characteristics

Ta=25°C

Parameter	Symbol	Conditions	Min.	Typ.	Max.	Units
Foward Voltage	V_F	I_F=35mA / 1 line	-	28.8	32	V

8. Optical Specifications

Item		Symbol	Conditions			Standard Value			Unit	Method of Measure	Remark
			θ	ϕ	C	Min.	Typ.	Max.			
Brightness		B	0°	0°		-	750	-	cd/m^2	(Fig.3-1)	Note3-1
Contrast		CR	Best Viewing			150	300	-	-		
Color Coordinates	Red	Rx	0°	0°		-	0.55	-	-		
		Ry	0°	0°		-	0.35	-	-		
	Green	Gx	0°	0°		-	0.37	-	-		
		Gy	0°	0°		-	0.56	-	-		
	Blue	Bx	0°	0°		-	0.15	-	-		
		By	0°	0°		-	0.14	-	-		
	White	Wx	0°	0°		-	0.32	-	-		
		Wy	0°	0°		-	0.35	-	-		
Brightness Uniformity		-	0°	0°		0.7	-	-	-	(Fig.3-2)	
Vertical Viewing Angle	Up	θ_U	-	0°	≥10	-	30	-	Degree	(Fig.3-3)	
	Down	θ_D	-	0°	≥10	-	60	-	Degree		
Horizontal Viewing Angle	Left	ϕ_L	0°	-	≥10	-	55	-	Degree		
	Right	ϕ_R	0°	-	≥10	-	55	-	Degree		
Response Time	Rise	τr	0°	0°		-	15	-	ms	(Fig.3-4)	
	Decay	τd	0°	0°		-	16	-	ms		
Haze		H				-	9	-	%		

Note3-1:Under the condition of maximum brightness.

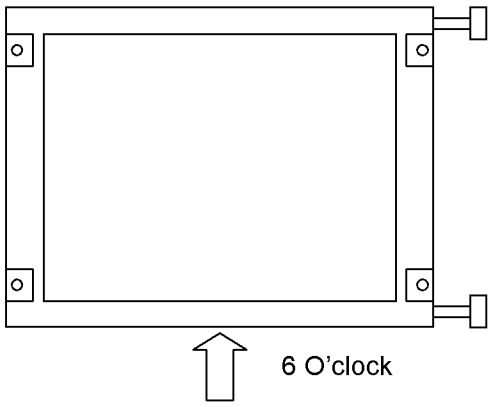
◆ Conditions for Measuring

◇ Environment: Dark room with no light or close to no light.

◇ Temperature: 25±5°C

◇ Humidity: 40~70%RH

◆ Optimal viewing angle (The angle with best contrast)



(Fig.3-1)

◆ Method of Brightness Measurement

（1） Measuring Device

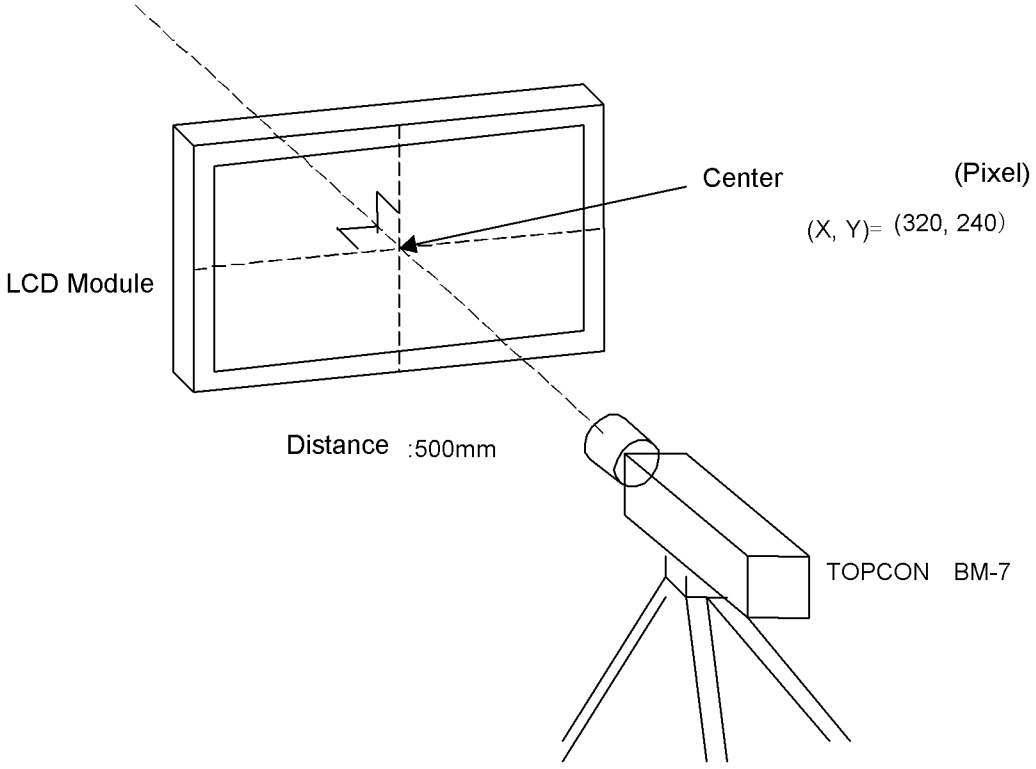
TOPCON BM-7,Measuring Field:1°

（2） Measuring Point

Center of Display θ=0°, ϕ=0°

On condition θ: A vertical angle from measuring direction to perpendicular.

ϕ: A horizontal angle from measuring direction to perpendicular.



（3） Method of Measuring

Apply signal voltage (displayed in white) to maximize brightness and measure brightness B (cd/m^2).

The distance between BM-7's front lens to surface panel is 500mm.

Measured after backlight has been lit for more than 30 minutes.

◆ Method of Contrast Measurement

（1） Measuring Device

TOPCON BM-7,Measuring Field:1°

（2） Measuring Point

Center of display: same as Method of Brightness Measurement

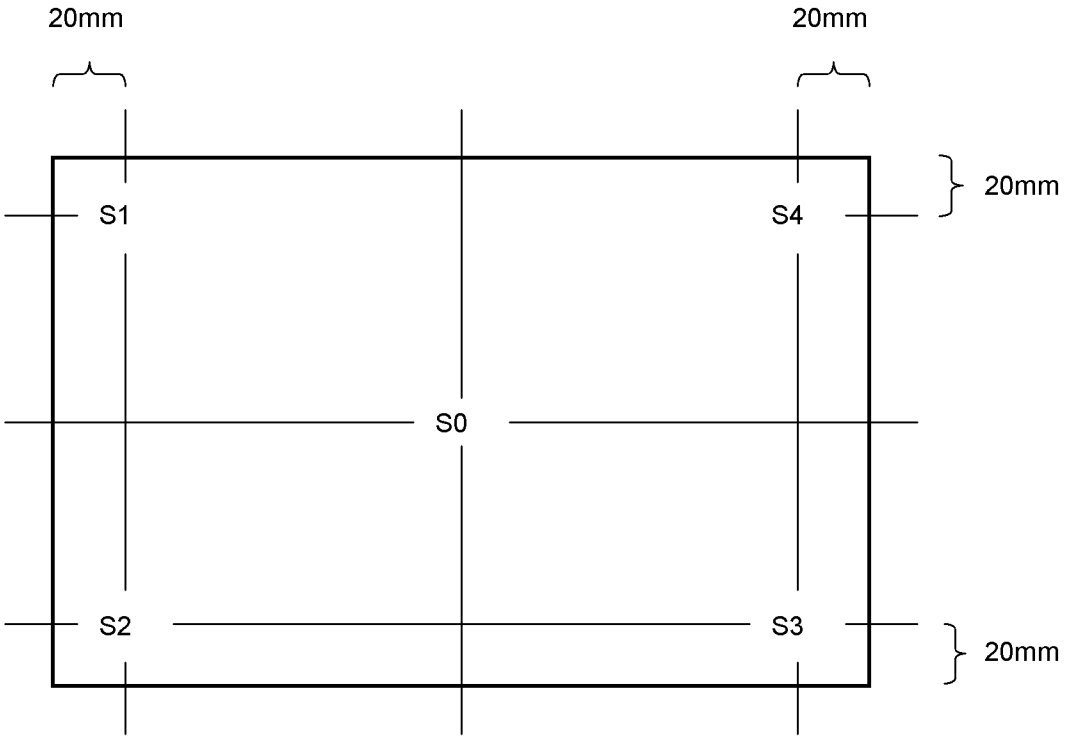
（3） Method of Measuring

- Set LCD module toθ=0°, ϕ=0°.
- Change signal voltage to measure maximum brightness Y1 and minimum brightness Y2.
- Contrast is derived from CR=Y1/Y2.

(Fig.3-2)

◆ Definition of Brightness Uniformity

Definition is calculated from the four points (S0-S4) on the diagram below.



$$\text{Standard Value of Brightness Uniformity} = \frac{\text{Minimum Value of S1-S4}}{\text{S0}}$$

(Fig.3-3)

◆ Method of Viewing Angle Measurement

（1） Measuring Device

TOPCON BM-7,Measuring Field:1°

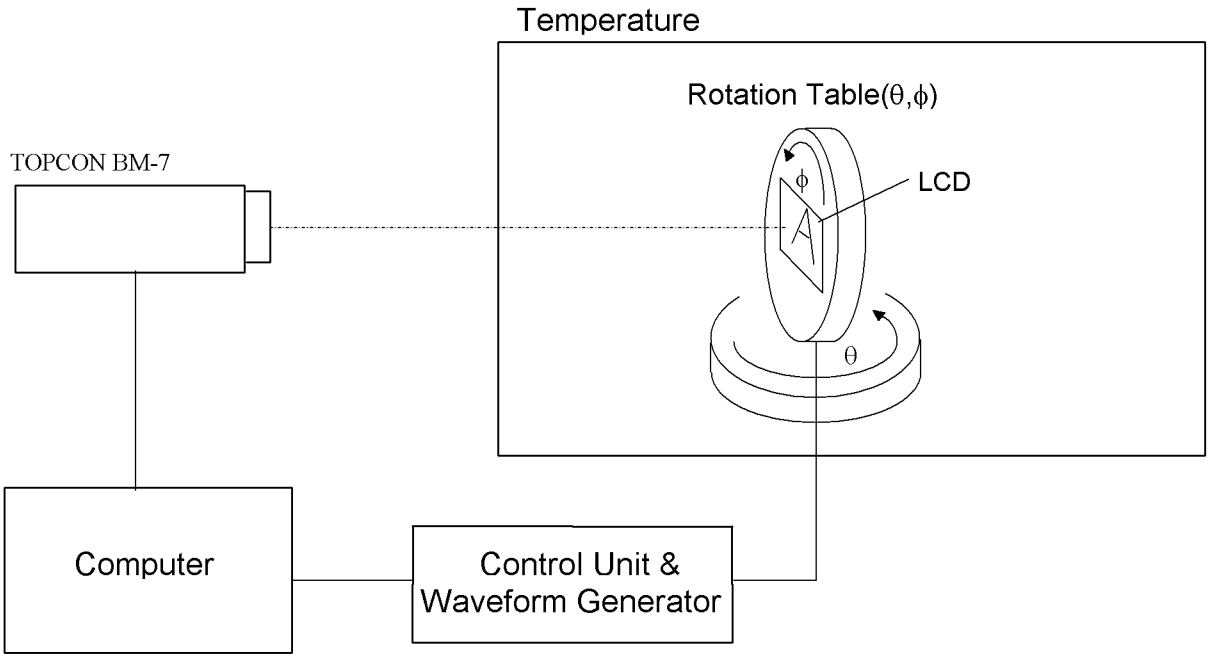
（2） Measuring Point

Center of display : Same as Method of Brightness Measurement

（3） Angle of Measuring

θ: An angle vertical to perpendicular line from the viewing direction.

ϕ: An angle horizontal to perpendicular from the viewing direction.



（4） Method of Measuring

Set rotation table to ϕ=0° and set BM-7 to contrast 10 to measure angle±θ for left and right direction of horizontal viewing angleϕ. Also set rotation table to ϕ=90° and set BM-7 to contrast 10 to measure angle±θ for up and down direction of vertical viewing angle θ.

(Fig.3-4)

◆ Measuring Response Time

（1） Measuring Device

TOPCON BM-7,Measuring Field:1°

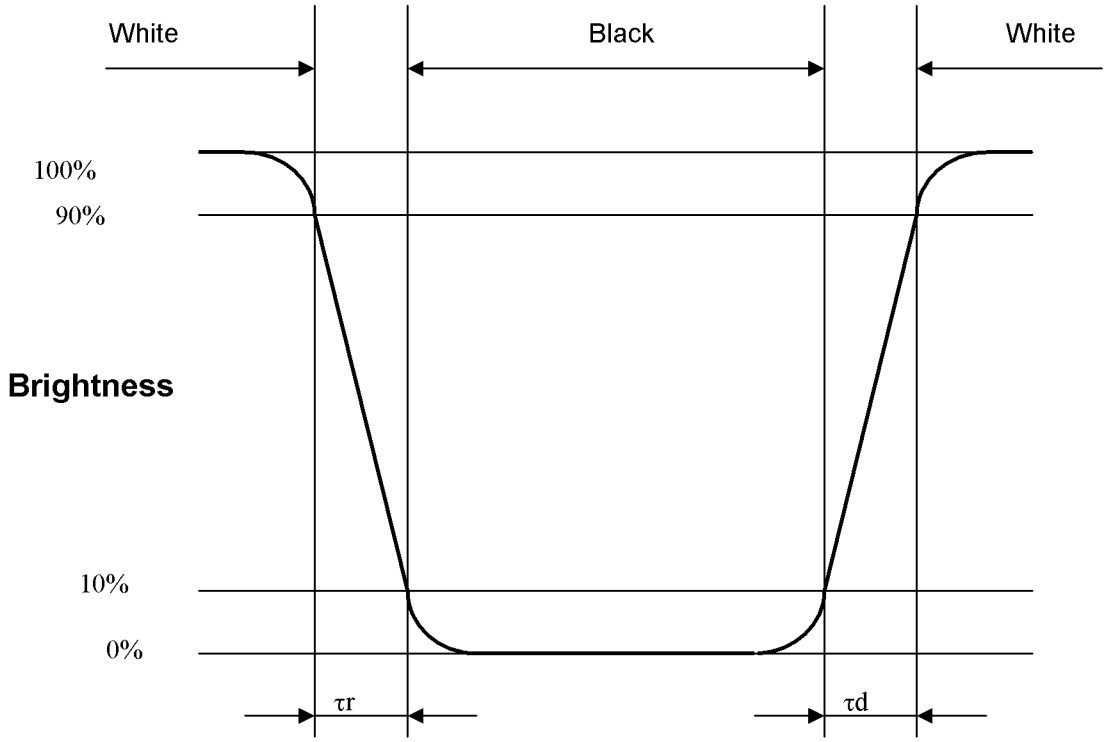
Tektronix Digital Oscilloscope

（2） Measuring Point

Center of display, same as Method of Brightness Measurement

（3） Method of Measuring

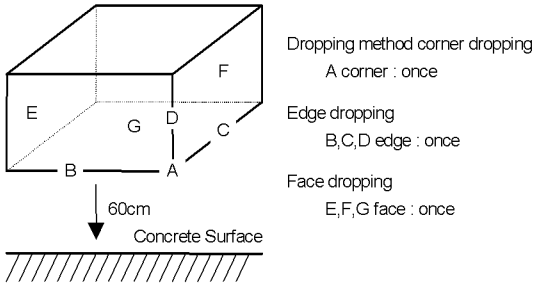
- Set LCD panel toθ=0°,and ϕ=0°.
- Input white→black→white to display by switching signal voltage.
- If the luminance is 0% and 100% immediately before the change of signal voltage, then τr is optical response time during the change from 90% to 10% immediately after rise of signal voltage, and τd is optical response time during the change from 10% to 90% immediately after decay of signal voltage.



9. Test

No abnormal function and appearance are found after the following tests.

Conditions: Unless otherwise specified, tests will be conducted under the following condition.
Temperature: 20±5°C
Humidity : 65±5%RH
tests will be not conducted under functioning state.

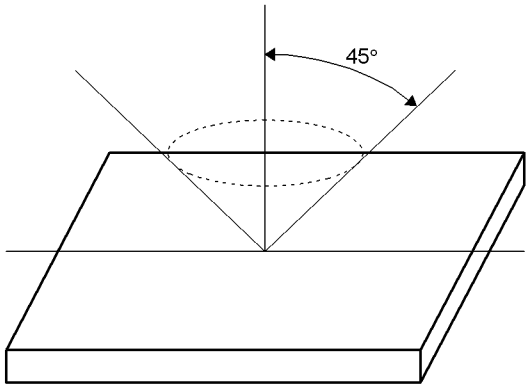
No.	Parameter	Conditions	Notes
1	High Temperature Operating	60°C, 96hrs (operation state)	
2	High Temperature Storage	85°C, 96hrs	2
3	Low Temperature Storage	-25°C, 96hrs	1,2
4	Damp Proof Test	40°C,90~95%RH, 96hrs	1,2
5	Vibration Test	Frequency:10-57Hz/Vibration width(one side):0.75mm :58-500Hz/Gravity:9.8m/s^2 Sweep time:11minutes Test period:3hrs for each direction of X,Y,Z	3
6	Shock	Shock level:490m/s^2 Waveform:half sinusoidal wave, 11ms Number of shocks : One shock input in each direction of three mutually perpendicular axis for a total of six shock inputs	
7	Shock Test	To be measured after dropping from 60cm high on the concrete surface in packing state. 	

Note 1: No dew condensation to be observed.
Note 2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after removed from the test chamber.
Note 3: Vibration test will be conducted to the product itself without putting it in a container.

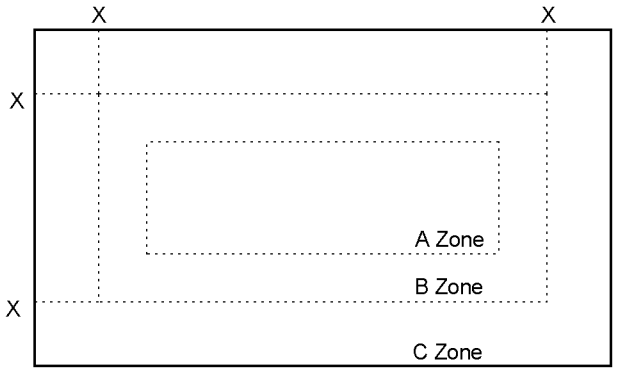
10. Appearance Standards

10.1. Inspection conditions

The LCD shall be inspected under 40W white fluorescent light.
The distance between the eyes and the sample shall be more than 30cm.
All directions for inspecting the sample should be within 45°against perpendicular line.



10.2. Definition of applicable Zones



X : Maximum Seal Line

A Zone : Active display area
B Zone : Out of active display area up to viewing area
C Zone : Rest parts

A Zone + B Zone = Viewing area

10.3.Standards

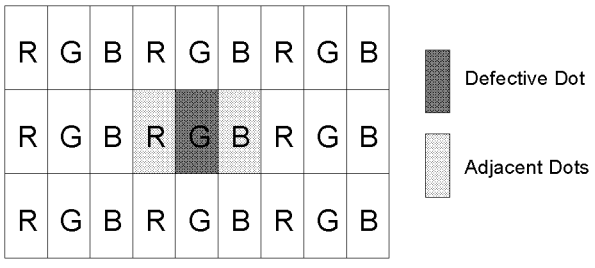
<table>
<tr><th>No.</th><th>Parameter</th><th>Criteria</th></tr>
<tr><td>1</td><td>Polarizer Scratches</td><td>
<table>
<tr><th rowspan="2">Zone
X(mm) / Y(mm)</th><th rowspan="2">Y(mm)</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>L ≤ 15</td><td>0.01<W≤0.05</td><td colspan="2">4</td><td>*</td></tr>
<tr><td>L > 15</td><td>W > 0.01</td><td colspan="2">0</td><td>*</td></tr>
<tr><td>-</td><td>W > 0.05</td><td colspan="2">0</td><td>*</td></tr>
</table>
X : Length, Y : Width * : Disregard
</td></tr>
<tr><td>2</td><td>DENT</td><td>
<table>
<tr><th rowspan="2">Zone
Dimension (mm)</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>0.30 < D ≤ 0.50</td><td colspan="2">4</td><td>*</td></tr>
<tr><td>0.50 < D</td><td colspan="2">0</td><td>*</td></tr>
</table>
D : Average Diameter = (long+short)/2 * : Disregard
</td></tr>
<tr><td>3</td><td>BLACK and WHITE
SPOT BUBBLE</td><td>
<table>
<tr><th rowspan="2">Zone
Dimension (mm)</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>0.30 < D ≤ 0.50</td><td colspan="2">5</td><td>*</td></tr>
<tr><td>0.50 < D</td><td colspan="2">0</td><td>*</td></tr>
</table>
</td></tr>
<tr><td>4</td><td>LINT</td><td>
<table>
<tr><th rowspan="2">Zone
X(mm) / Y(mm)</th><th rowspan="2">Y(mm)</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>L ≤ 3.0</td><td>W ≤ 0.15</td><td colspan="2">4</td><td>*</td></tr>
<tr><td>L > 3.0</td><td>W ≤ 0.15</td><td colspan="2">0</td><td>*</td></tr>
<tr><td>-</td><td>W > 0.15</td><td colspan="2">According to BLACK SPOT</td><td>*</td></tr>
</table>
X : Length, Y : Width * : Disregard
</td></tr>
</table>

<table>
<tr><th>No.</th><th>Parameter</th><th>Criteria</th></tr>
<tr><td>5</td><td>(a) Bright Dot
(b) Dark Dot</td><td>
<table>
<tr><th rowspan="2">Zone
Dimension (mm)</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>Bright Dot</td><td colspan="2">7 (G ≤ 3)</td><td>*</td></tr>
<tr><td>Dark Dot</td><td colspan="2">7</td><td>*</td></tr>
<tr><td>TOTAL</td><td colspan="3">10</td></tr>
</table>
</td></tr>
<tr><td>6</td><td>TWO Adjacent Dot</td><td>
<table>
<tr><th rowspan="2">Zone
Dimension (mm)</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>Bright Dot</td><td colspan="2">3 PAIRS</td><td>*</td></tr>
<tr><td>Dark Dot</td><td colspan="2">3 PAIRS</td><td>*</td></tr>
</table>
</td></tr>
<tr><td>7</td><td>Three or More
Adjacent Dot</td><td>NOT ALLOWED</td></tr>
<tr><td>8</td><td></td><td>
<table>
<tr><th rowspan="2">Zone
Dimension (mm)</th><th colspan="3">Acceptable Number</th></tr>
<tr><th>A</th><th>B</th><th>C</th></tr>
<tr><td>Bright Dot</td><td colspan="2">5 mm</td><td>*</td></tr>
<tr><td>Dark Dot</td><td colspan="2">5 mm</td><td>*</td></tr>
</table>
</td></tr>
<tr><td>9</td><td>Line Defect</td><td>NOT ALLOWED</td></tr>
</table>

Note 1: Bright Dot is defined as follows:
Visible through 5% transmission ND filter under the condition that black image (color 0) is on the display.

Note 2: Dark Dot is defined as follows:
Recognizable darker than around under the condition that each R(63), G(63), B(63) image is on the display.

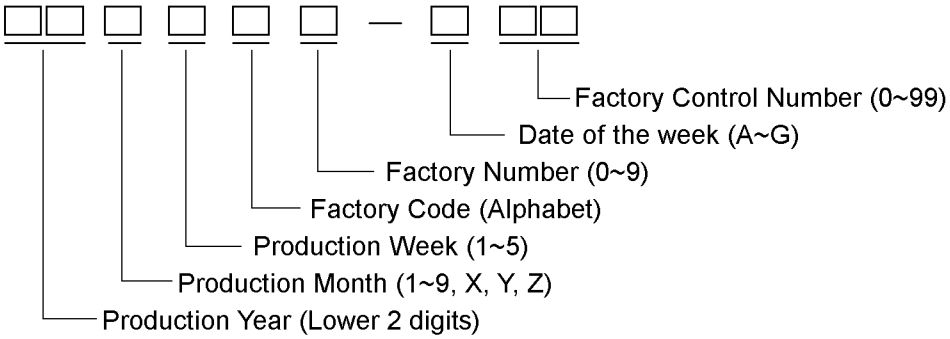
Note 3: Definition of adjacent



The defects that are not defined above and considered to be problem shall be reviewed and discussed by both parties.

11. Code System of Production Lot

The production lot of module is specified as follows.



12. Type Number

The type number of module is specified as follows.

T-51750GD065J-LW-AKN

13. Applying Precautions

Please contact us when questions and/or new problems not specified in this Specifications arise.

14. Precautions Relating Product Handling

The Following precautions will guide you in handling our product correctly.

1) Liquid crystal display devices
   1. The liquid crystal display device panel used in the liquid crystal display module is made of plate glass. Avoid any strong mechanical shock. Should the glass break handle it with care.
   2. The polarizer adhering to the surface of the LCD is made of a soft material. Guard against scratching it.

2) Care of the liquid crystal display module against static electricity discharge.
   1. When working with the module, be sure to ground your body and any electrical equipment you may be using. We strongly recommend the use of anti static mats (made of rubber), to protect work tables against the hazards of electrical shock.
   2. Avoid the use of work clothing made of synthetic fibers. We recommend cotton clothing or other conductivity-treated fibers.
   3. Slowly and carefully remove the protective film from the LCD module, since this operation can generate static electricity.

3) When the LCD module alone must be stored for long periods of time:
   1. Protect the modules from high temperature and humidity.
   2. Keep the modules out of direct sunlight or direct exposure to ultraviolet rays.
   3. Protect the modules from excessive external forces.

4) Use the module with a power supply that is equipped with an over current protector circuit, since the module is not provided with this protective feature.

5) Do not ingest the LCD fluid itself should it leak out of a damaged LCD module. Should hands or clothing come in contact with LCD fluid, wash immediately with soap.

6) Conductivity is not guaranteed for models that use metal holders where solder connections between the metal holder and the PCB are not used. Please contact us to discuss appropriate ways to assure conductivity.

7) For models which use CFL:
   1. High voltage of 1000V or greater is applied to the CFL cable connector area. Care should be taken not to touch connection areas to avoid burns.
   2. Protect CFL cables from rubbing against the unit and thus causing the wire jacket to become worn.
   3. The use of CFLs for extended periods of time at low temperatures will significantly shorten their service life.

8) For models which use touch panels:
   1. Do not stack up modules since they can be damaged by components on neighboring modules.
   2. Do not place heavy objects on top of the product. This could cause glass breakage.

9) For models which use COG,TAB,or COF:
   1. The mechanical strength of the product is low since the IC chip faces out unprotected from the rear. Be sure to protect the rear of the IC chip from external forces.
   2. Given the fact that the rear of the IC chip is left exposed, in order to protect the unit from electrical damage, avoid installation configurations in which the rear of the IC chip runs the risk of making any electrical contact.

10)Models which use flexible cable, heat seal, or TAB:
1. In order to maintain reliability, do not touch or hold by the connector area.
2. Avoid any bending, pulling, or other excessive force, which can result in broken connections.

11)In case of buffer material such as cushion / gasket is assembled into LCD module, it may have an adverse effect on connecting parts (LCD panel-TCP / HEAT SEAL / FPC / etc., PCB-TCP / HEAT SEAL / FPC etc., TCP-HEAT SEAL, TCP-FPC, HEAT SEAL-FPC, etc.,) depending on its materials.
Please check and evaluate these materials carefully before use.

12)In case of acrylic plate is attached to front side of LCD panel, cloudiness (very small cracks) can occur on acrylic plate, being influenced by some components generated from polarizer film..
Please check and evaluate those acrylic materials carefully before use.

15. Warranty

This product has been manufactured to your company's specifications as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment, we cannot take responsibility if the product is used in medical devices, nuclear power control equipment, aerospace equipment, fire and security systems, or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required. If the product is to be used in any of the above applications, we will need to enter into a separate product liability agreement.

1. We cannot accept responsibility for any defect, which may arise from additional manufacturing of the product (including disassembly and reassembly), after product delivery.

2. We cannot accept responsibility for any defect, which may arise after the application of strong external force to the product.

3. We cannot accept responsibility for any defect, which may arise due to the application of static electricity after the product has passed your company's acceptance inspection procedures.

4. When the product is in CFL models, CFL service life and brightness will vary According to the performance of the inverter used, leaks, etc. We cannot accept responsibility for product performance, reliability, or defect, which may arise.

5. We cannot accept responsibility for intellectual property of a third party, which may arise through the application of our product to your assembly with exception to those issues relating directly to the structure or method of manufacturing of our product.

6. Optrex will not be held responsible for any quality guarantee issue for defect products judged as Optrex-origin in 2 (two) years from Optrex production or 1(one) year from Optrex Group delivery which ever is shorter.