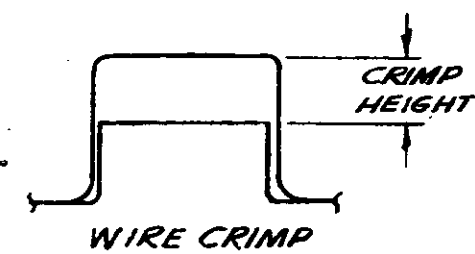


WIRE CRIMP

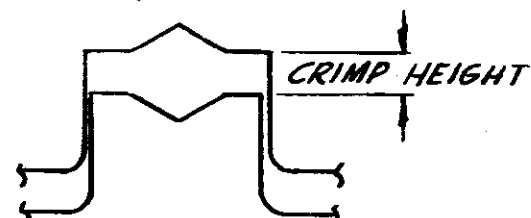
SYMBOL	DIM	GO	NO-GO
14-12	O	.138	.144



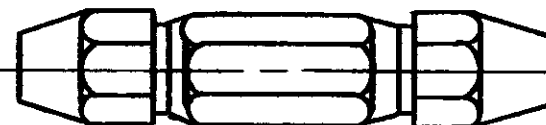
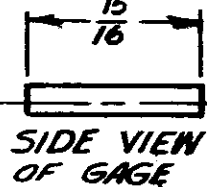
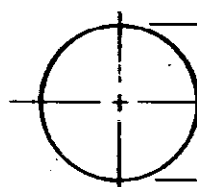
INSULATION CRIMP

SYMBOL	DIM	GO	NO-GO
14-12	T	.064	.084

(AT #1 INSL. POSITION)

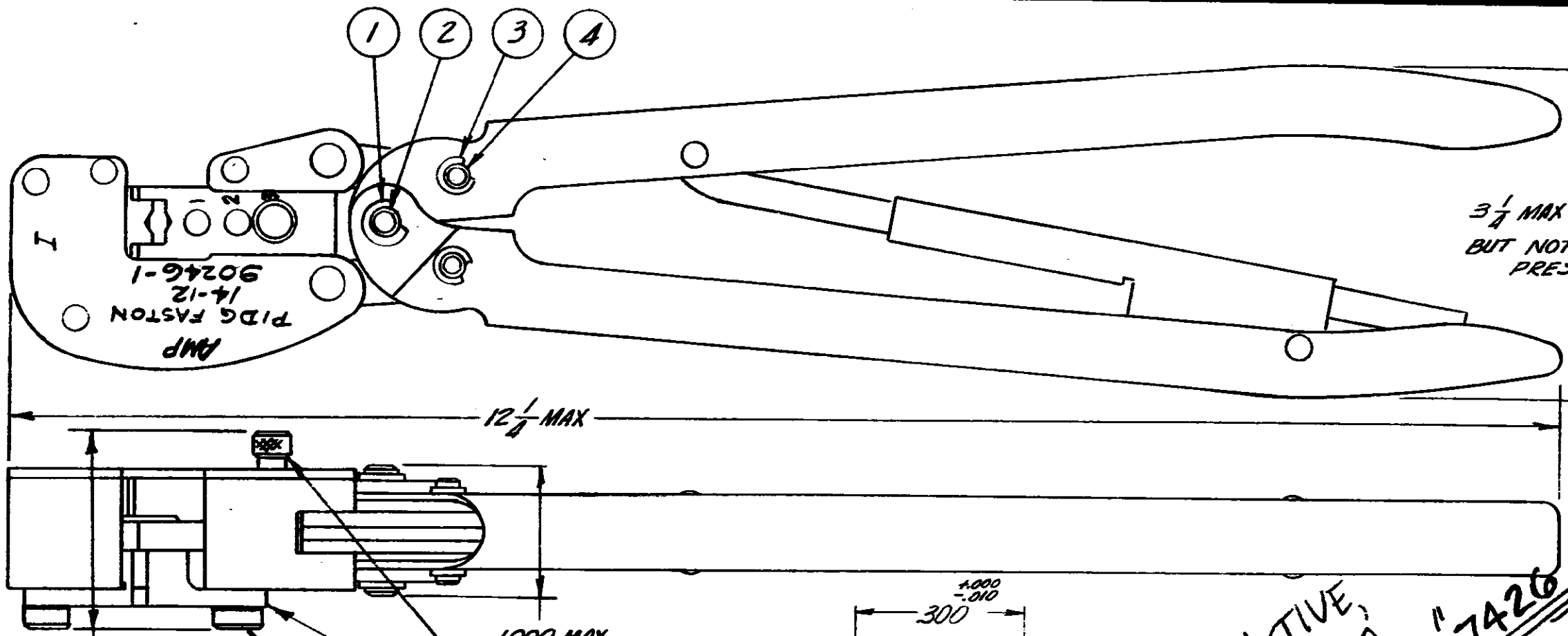


INSULATION CRIMP PIN IN POSITION #1



SUGGESTED GAGE DESIGN

INACTIVE
11/10/77



ENLARGED END VIEW OF INSULATION CRIMP GAGE

INACTIVE,
REFER TO
IS SHEET "7426"
11/10/77

QTY	NUMBER	NAME	REMARKS	ITEM NO
2	1-22353-8	SCREW-SHOULDER (#10-32)		7
1	B 125732-1	LOCATOR		6
1	A 303848-2	PIN		5
2	A 300388	PIN-RETAINING		4
2	21045-3	RING-RETAINING		3
1	A 300389	PIN-RETAINING		2
2	21045-6	RING-RETAINING		1

1 CRIMP GAGE DIMENSIONS APPLY WHEN TOOL IS CLOSED OR BOTTOMED BUT NOT UNDER PRESSURE
2 FOR REPLACEMENT OF PARTS OTHER THAN PINS AND SNAP RINGS, TOOL IS TO BE RETURNED TO AMP INC., HARRISBURG, PENNA. TO INSURE PROPER CERTI-CRIMP ADJUSTMENT.
3 FOR TOOL USAGE. SEE INSTRUCTION SHEET NO I.S. 7426.

NUMBER 90246		REQUIRED PER ASSEMBLY		COPY BY AMP INCORPORATED. ALL RIGHTS RESERVED. AMP INCORPORATED BY PATENTS AND/OR PATENTS PENDING.		CUSTOMER COPY REFERENCE ONLY	
DR B.LUCI 2/16/70		MATERIAL AND FINISH MATERIAL-STEEL FINISH-BLACK OXIDE WEIGHT-2 LBS. 1 OZ		AMP INCORPORATED HARRISBURG, PENNA.		CLASS ++ TYPE ++	
DE B.LUCI 2/16/70		TOLERANCE EXCEPT AS NOTED		SCALE #		LOC R B NO 90246 REV A	
DR B.LUCI 2/17/70		NAME		HEAVY HEAD HAND TOOL		2 CUSTOMER DRAWING	

DIMENSIONS IN INCHES. DO NOT SCALE PRINT