

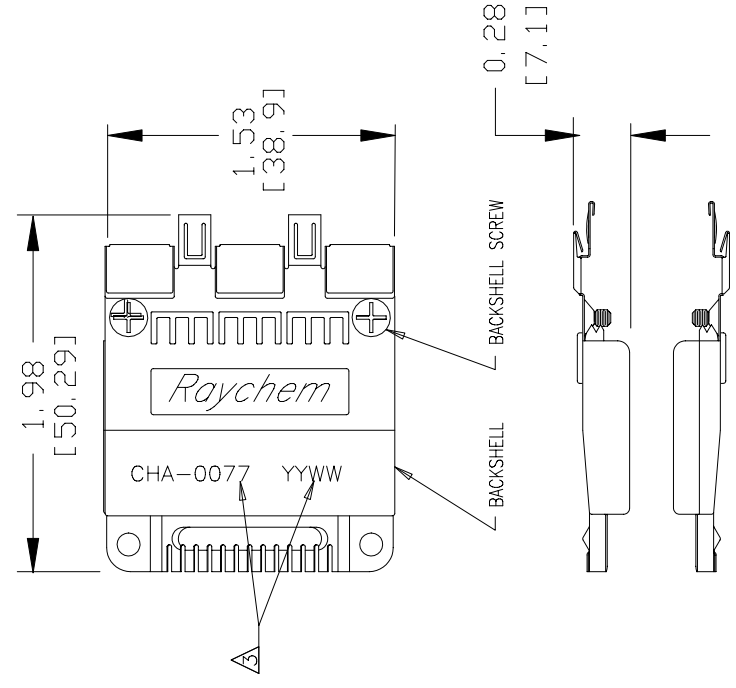
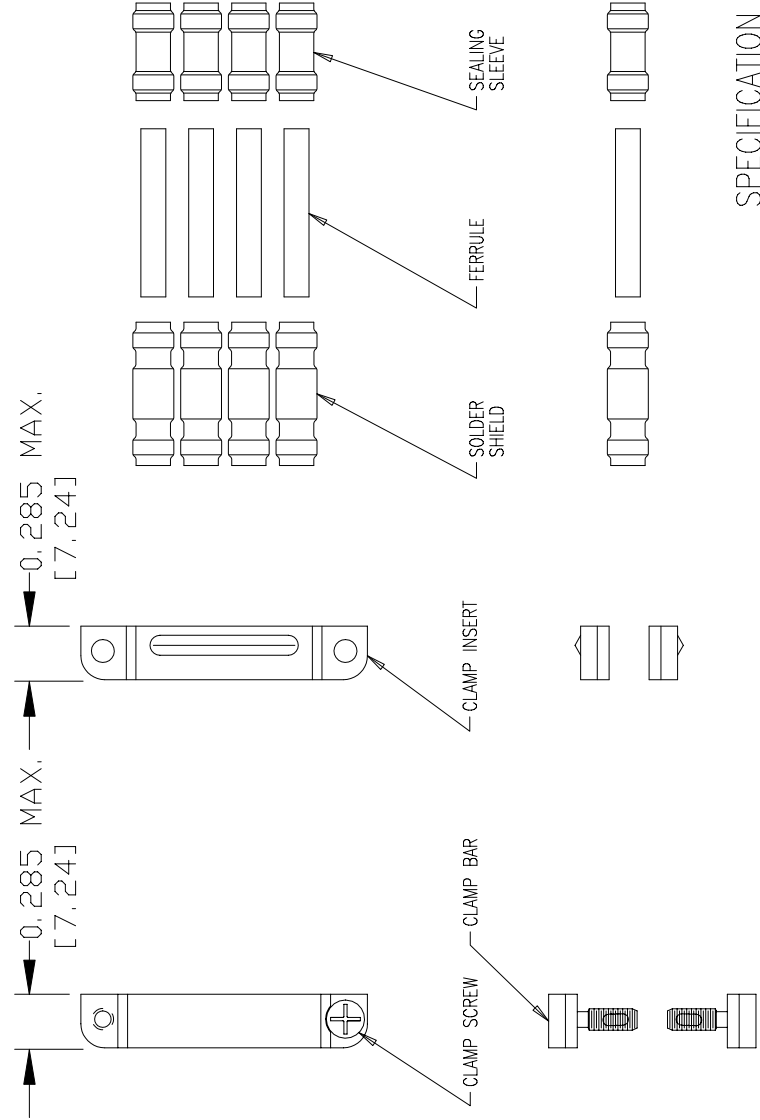
NOTES:

1. MATERIAL:
  - a. BACKSHELL
  - b. BACKSHELL SCREW
  - c. CLAMP BAR
  - d. CLAMP INSERT
  - e. CLAMP SCREW
  - f. FERRULE
  - g. SOLDER SHIELD
  - h. SEALING SLEEVE
2. FINISH:
  - a. BACKSHELL
  - b. BACKSHELL SCREW
  - c. CLAMP BAR
  - d. CLAMP INSERT
  - e. CLAMP SCREW
  - f. FERRULE

COPPER ALLOY 172 PER QQ-A-533  
 STAINLESS STEEL PER QQ-S-763, 300 SERIES  
 ALUMINUM ALLOY  
 ALUMINUM ALLOY  
 STAINLESS STEEL PER QQ-S-763, 300 SERIES  
 COPPER ALLOY 187 ASTM B301/B301M  
 SEE RAYCHEM DRAWING NUMBER CTA-1035  
 SEE RAYCHEM DRAWING NUMBER CTA-1036

CADMIUM PLATE PER QQ-P-416  
 CADMIUM PLATE PER QQ-P-416  
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 CADMIUM PLATE PER QQ-P-416  
 TIN PLATED PER ASTM B545

3. "RAYCHEM", PART NUMBER CHA-0077 AND DATE CODE STAMPED APPROXIMATELY AS SHOWN.
4. PARTS ARE TO BE PACKAGED UN-ASSEMBLED AS SHOWN.
5. THIS ASSEMBLY DESIGN TO USED WITH CHA-0258.



SPECIFICATION CONTROL DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. METRIC DIMENSIONS ARE IN BRACKETS.	DRAWN	ZS,ORBAN	1/10/2002
	CHECKED		
DECIMALS .XXX ±.005 .XX ±.02	APPROVED	M,HIGGY	1/10/2002
	CAD NAME	T305666.DWG	
ANGLES .X ±	RPN	444523-000	
	THIRD ANGLE PROJECTION		
WEIGHT: 0.050lbs MAX.[22.56gram Max.]			

<b>tjaco</b> Electronics/Raychem		WIRE AND HARNESSING PRODUCTS 387 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025	
TITLE ASSEMBLY, BACKSHELL, PLUG, 1" CADMIUM PLATED, DATA-BUS, MTRC SERIES			
SIZE	CODE IDENT. NO.	DWG. NO.	REV
A	06090	CHA-0077	C
DO NOT SCALE THIS DRAWING			SHEET 1 OF 1

REVISIONS		DATE	APPROVED
LTR	DESCRIPTION		
B	REVISED PER ECN T-18607	93/10/12	M.HIGGY
C	REDRAWN AND REVISED PER DCR# T-30566	1/25/2002	M.HIGGY