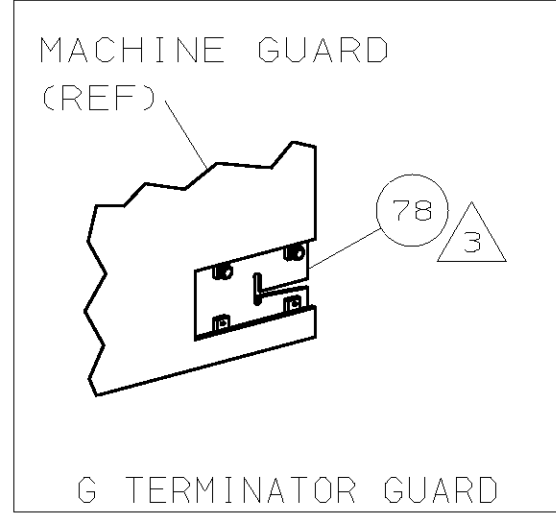
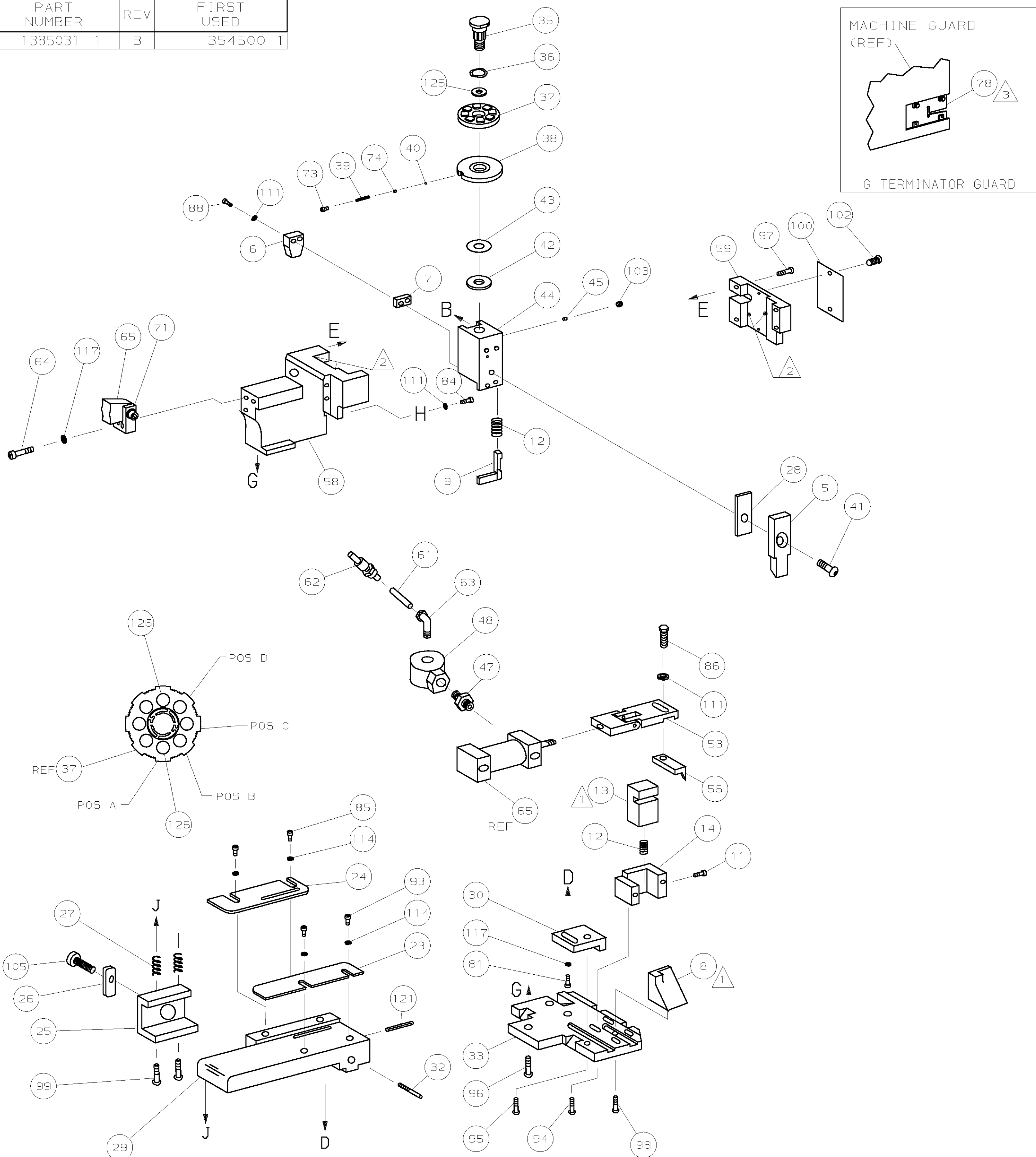


PART NUMBER	REV	FIRST USED
1385031-1	B	354500-1



TERMINAL NAME: RECEPT, FASTON, .250 SERIES WITH PIN RECET, .094 DIA.

PAD LTR	CRIMP DATA (AMP TERMINAL)				
	BEND TO ANGLE OF 85°±5°				
A	.2500 PIN 5/6				
B	NOT USED				
C	NOT USED				
D	NOT USED				
CRIMP	SIZE	TYPE	RANGE		
WIRE	-	-	-		
INSUL	-	-	-		
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
-	NONE	-	408-8040	458637-1	L2341

QTY	REV	DESCRIPTION	ITEM NO
			129
			128
			127
			126
2	-	C 354778-1	PIN, WIRE DISC (.2500)A
1	-	A 986950-1	WASHER, FLAT PRECISION
1	-	A 217238-1	GENERAL INSTRUCTION PACKAGE
1	-	- 4088040	SF APPL INST 408-8040
			122
1	-	A 4-21028-0	PIN, SLT SPR(φ.093x.75)ST GDE PL
			121
			120
			119
			118
3	-	A 21024-5	WASHER, LOCK (#10)ADJ BLOCK
			117
			116
			115
2	-	A 21024-2	WASHER, LOCK (#4)FRONT STP GUIDE
			114
			113
			112
3	-	A 21024-4	WASHER, LOCK (#8) STRIPPER
			111
			110
			109
			108
			107
			106
1	-	A 22353-8	SCR, SHLD (10-32x.88)DRAG
			105
1	-	A 21009-2	SCR, SKT 5ET (1/4-20x.25 LW)RAM
			104
2	-	A 21017-2	SCR, DRIVE (#2x.19) ID PLATE
			103
			102
			101
1	-	B 461264-1	PLATE, IDENTIFICATION
			100
2	-	A 5-21006-6	SCR, SET, 10-32 X .75
			99
1	-	A 22733-8	SCR, BHC (8-32x.38 LW) ANVIL
			98
4	-	A 2-21002-9	SCR, BHC (10-32x.75) CAP
			97
3	-	A 2-22733-8	SCR, BHC (1/4-20x.62)H5G
			96
1	-	A 2-21002-7	SCR, BHC (10-32x.50) 5G ADJ BLK
			95
4	-	A 2-21002-2	SCR, BHC (8-32x.50) TERM H DWN
			94
2	-	A 1-21000-4	SCR, BHC (8-32x.38) R STP GDE
			93
			92
			91
			90
			89
2	-	A 2-21000-8	SCR, SHC (8-32x.62)DEP-HOLD
			88
1	-	B 318848-1	AIR BLAST ASSY
			87
1	-	A 2-22603-1	SCR, HEX HD (8-32x.38)FEED FINGER
			86
2	-	A 1-21000-3	SCR, SHC (4-40x.25)F ST GUIDE
			85
			84
			83
			82
1	-	A 3-21000-4	SCR, SHC (10-32x.38) 5G ADJ BL
			81
			80
			79
1	-	B 679532-1	INSERT, GUARD
			78
			77
			76
			75
1	-	A 690603-1	SPRING, ASSIST
			74
1	-	A 23030-1	SCR, SHC (6-32x.25 SL) INS DISC
			73
			72
1	-	B 459610-3	MOUNT, FEED BRACKET
			71
QTY	REV	DESCRIPTION	ITEM NO
-1	U/M	DWG SIZE	

- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 TERMINAL TO BE BENT 85°±5° AND CUT OFF WITHOUT CRIMPING ANY WIRE IN TERMINAL.
- 6 CHANGE PIN TO ACHIEVE 85° BEND.

-1	BENCH MODEL G	AIRFEED
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QTY	REV	DESCRIPTION	ITEM NO
			70
			69
			68
			67
			66
1	-	B 461065-1	AIR FEED ASSY (1 INCH)
			65
2	-	A 3-21000-8	SCR, SHC (10-32x.75)AIR ASSY
			64
1	-	A 980285-2	ELBOW, SWIVEL 1/8 NPT - 1/4 T
			63
1	-	A 23238-1	QUICK DISCONNECT
			62
21.00	IN	A 27319-4	TUBING, POLY-FLO φ.25
			61
			60
1	-	C 454220-1	CAP, RAM
			59
1	-	D 454485-1	HOUSING
			58
			57
1	-	B 694433-7	PAWL, FEED
			56
			55
			54
1	-	B 461062-1	FEED FINGER ASSY
			53
			52
			51
			50
			49
1	-	A 22374-7	VALVE, QUICK EXHAUST
			48
1	-	A 22304-1	NIPPLE, HEX 1/8 NPT
			47
			46
1	-	A 690191-1	PLUG, NYLON
			45
1	-	C 1338281-2	RAM
			44
1	-	A 690125-1	WASHER, LAMINATED
			43
1	-	A 1-690124-1	WASHER, RAM
			42
1	-	A 7-21002-9	BOLT, CRIMPER (5/16x1.00)
			41
1	-	A 23241-6	BALL, STEEL
			40
1	-	A 690170-1	SPRING, COMPRESSION
			39
1	-	C 690142-1	DISC, INSULATION
			38
1	-	D 354777-1	WIRE DISC, PLASTIC
			37
1	-	A 22480-5	WASHER, SPRING
			36
1	-	B 690212-1	POST, RAM
			35
			34
1	-	D 455675-1	PLATE, BASE
			33
1	-	A 690432-3	SCREW, ADJUSTMENT
			32
			31
1	-	B 455689-1	BLOCK, STRIP GUIDE ADJ
			30
1	-	C 844048-6	PLATE, STRIP GUIDE
			29
1	-	C 455888-4	SPACER, FRONT SHEAR DEP
			28
2	-	A 1-22284-0	SPRING, DRAG
			27
1	-	B 240793-1	LEVER, DRAG RELEASE
			26
1	-	B 240792-1	DRAG, TERMINAL
			25
1	-	D 690438-1	GUIDE, STRIP (REAR)
			24
1	-	A 189124-3	GUIDE, STRIP (FRONT)
			23
			22
			21
			20
			19
			18
			17
			16
			15
1	-	B 690462-1	HOLDER, SHEAR (REAR)
			14
1	-	C 690463-1	SHEAR, FLOAT (REAR)
			13
1	-	A 23846-2	SPRING, SHEAR
			12
1	-	B 690461-1	STOP, SHEAR
			11
			10
1	-	C 6-455892-6	HOLDDOWN, TERMINAL
			9
1	-	C 1338472-1	ANVIL
			8
1	-	C 2-240641-9	SPACER, DEPRESSOR (REAR)
			7
1	-	A 1-690468-3	DEPRESSOR, SHEAR (REAR)
			6
1	-	C 1338473-1	BENDING TOOL
			5
			4
			3
			2
			1

QTY	REV	DESCRIPTION	ITEM NO
-1	U/M	DWG SIZE	

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY	REV	DESCRIPTION	ITEM NO
-1	U/M	DWG SIZE	

PARTS LIST

MATL	HT TR	FIN
-	-	-

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED:

- 2 PLC DEC ±.25
- 3 PLC DEC ±.
- 4 PLC DEC ±.

ANGLES ± - SURF TEXTURE: ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

DR	24FEB00	APP	24FEB00
B.HIGMAN		T.ELBIN	
CHK	24FEB00	REL	-
B.HIGMAN			

NAME: SIDE FEED HDM APPLICATOR MACHINE REF: MINI APPL

SCALE: - DWG NO: 1385031 SHEET: 1 OF 1 REV: B

CASE CODE: 00779 CUSTOMER AND ASSEMBLY DRAWING

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LOC A DTST 66

1385031

D

C

B

A