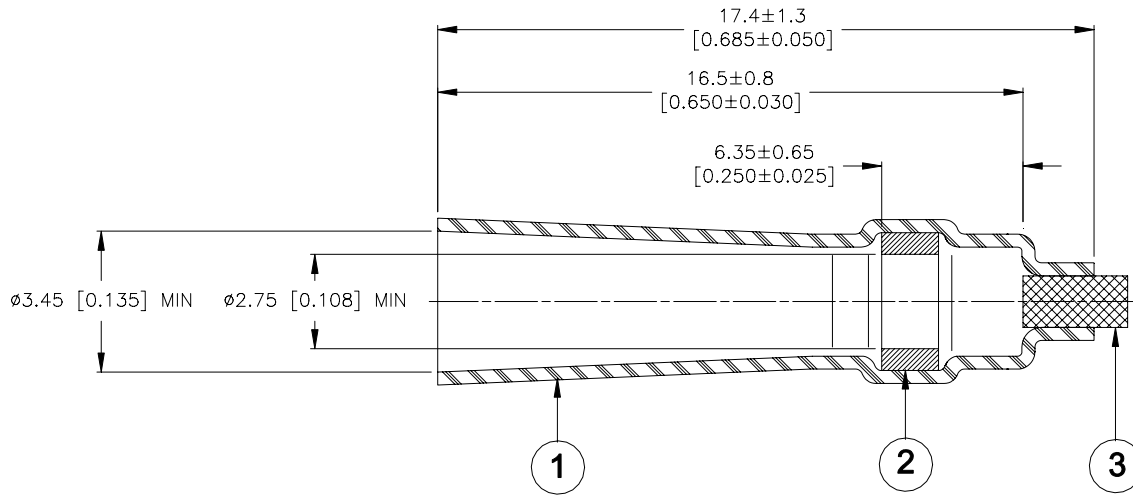


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 - SOLDER: TYPE Sn96 per ANSI / J-STD-006.
 - FLUX: TYPE ROM1 per ANSI / J-STD-004.
3. END CLOSURE: Thermally stabilized thermoplastic.

APPLICATION

1. This part is designed to make a stub splice with wires having a combined conductor CMA of between 350 and 1400 circular mils and a combined jacket diameter between 1.27 [0.050] and 3.40 [0.135].
2. Part may be installed by convection heating.
3. Temperature range: -55°C to +150°C.

tyco <i>Electronics</i>		Tyco Electronics Corporation 300 Constitution Drive, Menlo Park, CA. 94025, U.S.A.		<i>Raychem</i>		TITLE: SOLDERSLEEVE STUB SPLICE	
Unless otherwise specified dimensions are in millimeters. [Inches dimensions are shown in brackets]				DOCUMENT NO.: D-210-0172			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A		ANGLES: N/A ROUGHNESS IN MICRON		Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.			
PREPARED BY: mforonda		DCR NUMBER: D050220		REPLACES: ---		CAGE CODE : 06090	
				SCALE: ---		DATE: 8-Jun-05	
				SIZE: A		SHEET: 1 of 1	

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