

APPLICATOR PARTS LIST

TYPE SIDEWISE Amprodu Min. Contact

**AMP INCORPORATED
HARRISBURG, PENNA.**

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER 453937-8	1	2-165035-5
2	INS. CRIMPER	1	689558-1
3	ANVIL	1	689561-2
4	ANVIL SPACER	1	387907-3
5	SHEAR BLADE Block	1	165097
6	REAR SHEAR PLATE	1	2-173518-1
7	SHEAR BLADE SPACER Block	1	386953
8	FRONT SHEAR PLATE	1	386919
9	REAR ANVIL SPACER PLT.	1	689560-1
10	FRONT ANVIL SPACER PLT.		
11	SPACER	1	854652-8
12	CRIMP SPACER	1	810688-3
13	FRONT STRIP GUIDE 457015-1	1	589915-1
14	REAR STRIP GUIDE	1	386914
15	RAM 473699	1	473225
16	TOOL HOLDER		
17	ADJ. CRIMP MOUNT Assy	1	689183-2
18	ADJ. BLOCK 565354-4	1	565354-4
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	473387
21	BASE BLOCK	1	1873390
22	STRIP GUIDE PLATE	1	689559-1
23	ANVIL HOLDER		
24	AUX. ANVIL HOLDER		
25	STRIPPER	1	386361-1
26	STRIPPER MOUNT	1	386362
27	RETAINER PLATE	1	389078
28	STRIPPER MOUNT BRACKET	1	387715
29	STRIPPER BUSHING	1	389019-1
30	STOCK DRAG	1	386955
31	STOCK DRAG HANDLE		
32	STOCK DRAG STUD	1	370573
33	STOCK DRAG SPRING	1	370572
34	STOCK DRAG ADJ. SCREW Nut	1	21022-3
35	FEED FINGER HOLDER	1	386912
36	FEED FINGER	1	386911
37	FEED FINGER TIP	1	387251
38	FEED FINGER SPACER GUIDE A	1	689915-1
39	BASE CASTING	1	570238
40	GUARD 457791-1	1	387079
41	Lower Guard	1	387079

NO.	DESCRIPTION	REQ.	PART NO.
42	Front Shear Arm	1	473388
43	Rear Shear Arm	1	473389
44	Arms Support	1	386916
45	Arms Spacer	1	386951
46	Spring (Shear Arms)	2	387083
47	Spring Retainer Plate	1	387291
48	Shear Depressor	1	386915-3
49			
50	Spacer - Terminal Dep	1	377132
51	Terminal Depressor	1	452779-2
52	Wire Depressor 457022-1	1	810689-1
53			
54	Soc. Hd. Shoulder Scr.	2	810413-1
55			
56			
57			
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61			
62			
63			
64	AIR FEED ASSY	1	690021-1
65	TENSION ADJ PLATE	1	374999
-MISCELLANEOUS-			
66	2 1/2 Dia. Reel Support	1	565050-2
67	Air Feed Assy	2	690021-1
68	LUBRICATOR	1	465184-2
69	SYNTHETIC OIL	1	22014-1
70			
71			
72			

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL				85969
8-10-70				87054-
WIRE SIZE	CRIMP HEIGHT			86492-
22	.031			
-329				
20	.035			87309-1
				-2
				-3
24	.027			
CRIMP	SIZE	TYPE	FEED	-4
WIRE	.055	F		-5
INSUL.	.062	0	.300	-6
SLEEVED				
INSULATION RANGE		WIRE RANGE		
.055 Max.		22-20 & 24		
EXPLODED VIEW AI-8010				
A-6001-1 & sim to A-6001-3				
REMARKS Δ AT ON ITEM 13				
Top Tool Mounting				
Sequence from ram outward:				
Item 48, 50, 51, 11, 1, 12				
and 17				
BOTTOM TOOLING FROM				
BASE BLK. OUTWARD ITEM				
9, 4, 3, 7 & 5				

— INACTIVE —

FOR REPLACEMENT ONLY

■ DENOTES WEARING PARTS
RECOMMEND PURCHASE REPLACEMENT

THIS APPLICATOR IS TO BE USED ON
AMP-O-LECTRIC 1-471273-2

AIR FEED ASSY 690021-1

SERIAL NO. _____ DATE SHIPPED _____

CUSTOMER NAME AND ADDRESS _____

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INC. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

APPLICATOR NUMBER _____ REV N 565755-1 SHEET 1 of 1