



- NOTES**
- 1 ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- KEY:**
- RECOMMENDED SPARE PARTS.
 - ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - GREASE LIGHTLY

QTY	PART NO	DESCRIPTION	QTY	PART NO	DESCRIPTION
2	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN	148	484220-1	CAP, RAM
2	5-21028-1	PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD	144	453736-1	HOUSING
1	1-21030-7	PIN, DOWEL (.187 DIA X 1.50) HOUSING	143		
1	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142		
	22260-5	WASHER, FLAT (NO 6) DRAG SPRING	141	240624-1	PIN, FEED FINGER
	21899-4	WASHER, FLAT (5/16 DIA) SCR ADJ	140	691499-1	SPRING, FEED FINGER
			139	694921-8	FINGER, FEED
			138	240634-1	LEVER, TERMINAL
2	21024-5	WASHER, LOCK (NO 10) FEED ADJ PLATE	137		
2	21024-5	WASHER, LOCK (NO 10) SHEAR PLATES	136	690686-1	BOLT, CRIMPER
2	21024-5	WASHER, LOCK (NO 10) FEED ROD GUIDE	134	690602-5	CAM, PRE FEED 1/8\"/>
4	21024-4	WASHER, LOCK (NO 8) STRIP GUIDE	133		
2	21024-4	WASHER, LOCK (NO 8) SHEAR BLADE	132		
2	21018-4	NUT, HEX MACH (4-40) DRAG	131	690191-1	PLUG, NYLON
1	21018-5	NUT, HEX MACH (6-32) FD ADJ PLATE	130	455674-5	RAM
	21018-7	NUT, HEX MACH (10-32) DRAG SPRING	129	690125-1	WASHER, LAMINATED
	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUD	128	690124-1	WASHER, RAM
	5-21004-7	SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM	127		
	21004-5	SCR, SKT HD SHLD (250 DIA X 1.00) DRAG	126	23241-6	BALL, STEEL
	4-21078-8	SCR, SKT SET OVAL POINT (4-40 X .75) DRAG	125	690170-1	SPRING, COMPRESSION
	21009-2	SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM	124	690142-1	DISC, INSULATION
	21017-2	SCR, DRIVE (*2 x .19) I.D. PLATE	123	5-690692-6	DISC, WIRE
	1-21002-7	SCR, BUT. HD SKT CAP (6-32 X .38) CAM	122	22480-5	WASHER, SPRING
	461264-1	PLATE, IDENTIFICATION	121	690212-1	POST, RAM
	6-23715-5	SCR, PAN HD MACH (6-32 X 1.50) FEED ADJ	118		
			117	450980	APPLICATOR, BASIC (SUB ASSY)
2	2-21002-3	SCR, BTN HD SKT CAP (8-32 X .62) STRIPPER	116		
4	2-21002-9	SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP	115		
1	22733-8	SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	114	2-690451-5	SPACER, STRIPPER
4	3-21002-3	SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL	113	240639-2	STRIPPER
3	17177-1	SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL	112	455676-1	PLATE, BASE
2	1-21000-3	SCR, SKT HD CAP (8-32 X 1.00) DRAG	111	22354-8	DRAG, STUD
	2-21000-4	SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR	110	455678-1	PLATE, STRIP GUIDE
2	22030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	109		
2	2-21000-6	SCR, SKT HD CAP (8-32 X .35) SHEAR BLADE	108	23470-5	SPRING, DRAG
3	2-21000-6	SCR, SKT HD CAP (8-32 X .3) STRIP GUIDE	107	464451-4	ARM, STOCK DRAG
1	2-21000-6	SCR, SKT HD CAP (8-32 X .3) STRIP GUIDE	106	464452-2	DRAG, STOCK
2	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE	105	3-458030-9	GUIDE, STRIP (REAR)
	3-21000-9	SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING	104	3-458031-9	GUIDE, STRIP (FRONT)
2	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE	103	454178-1	GUIDE, FEED ROD
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLK	102	4-22284-9	SPRING, FEED RETURN
2	3-21000-8	SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE	101	454665-4	ADAPTER, DRAG
REF	455674-1	GUARD, WINDOW	79	464524-1	SPACER, DRAG ADAPTER
REF	465184-9	LUBRICATOR ASSY	78		
REF	852931-2	OIL, LUBRICATING	77		
		SPACER, LUB BRACKET	76	453654-1	PLATE, REAR SHEAR
			75	2-240645-0	SPACER, SHEAR PLATE
			74	453653-1	PLATE, FRONT SHEAR, RETAINING
			73	453670-6	ANVIL
			72	453656-1	BLADE, SLUG, REAR
			71		
			70	684917-1	SHEAR BLADE, FRONT
			69	238009-1	SPACER, TUBULAR
			68	2-456135-5	CRIMPER, INSULATION
			67	455888-9	SPACER, INSULATION
			66	2-456402-6	CRIMPER, WIRE
			65		
			64		
			63		
			62		
			61		
			60		

CRIMPING DATA	APPLICATOR WILL APPLY			
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH	
A	.032	22		61513
B	.029	24 OR 26		
C	NOT USED			
D	NOT USED			
CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	.055	F		A1 8039
INSUL	.070	O	.535	
WIRE RANGE	26 - 22	INSULATION RANGE	PRESE NO	
			565435-5	

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY