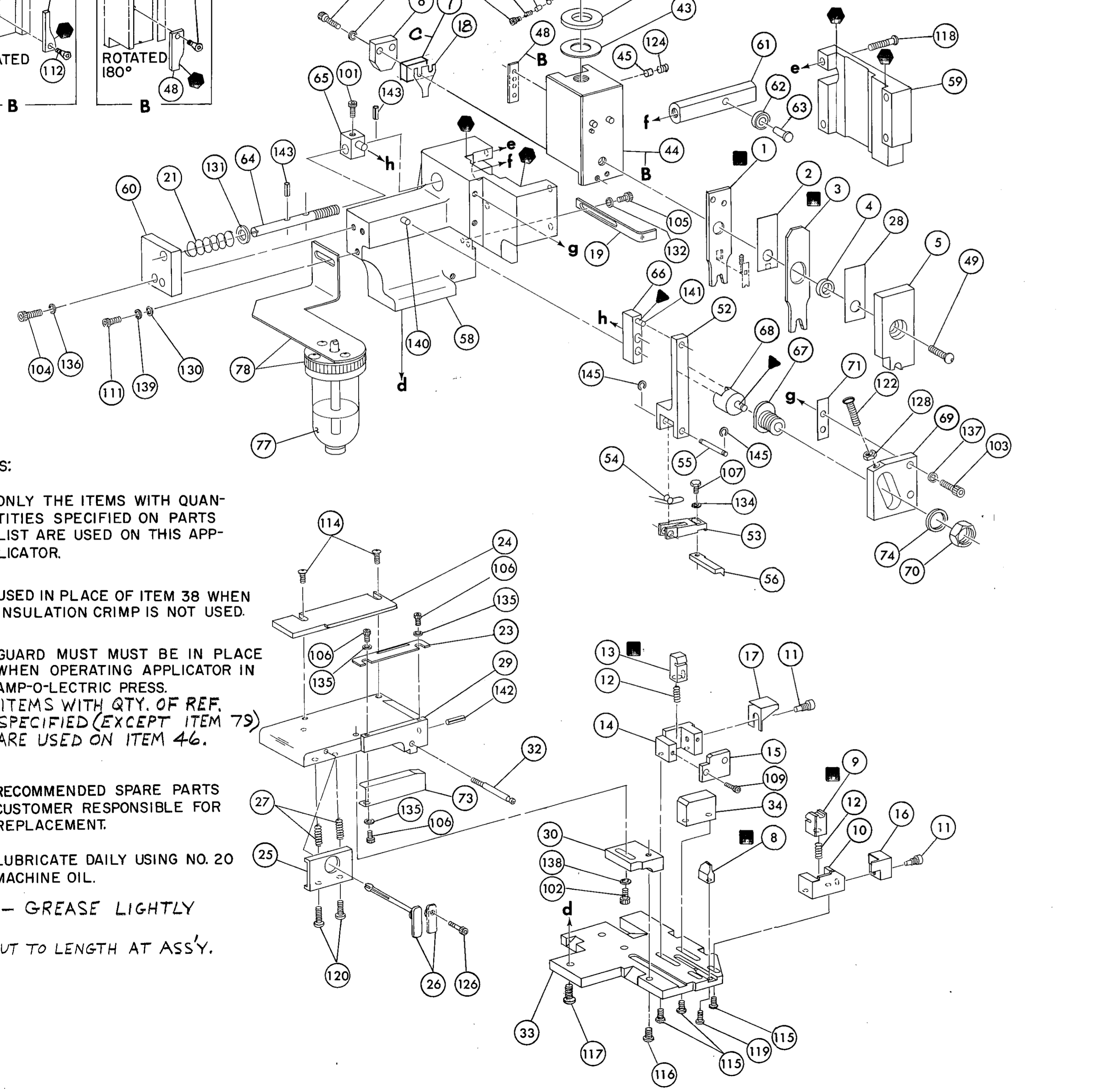
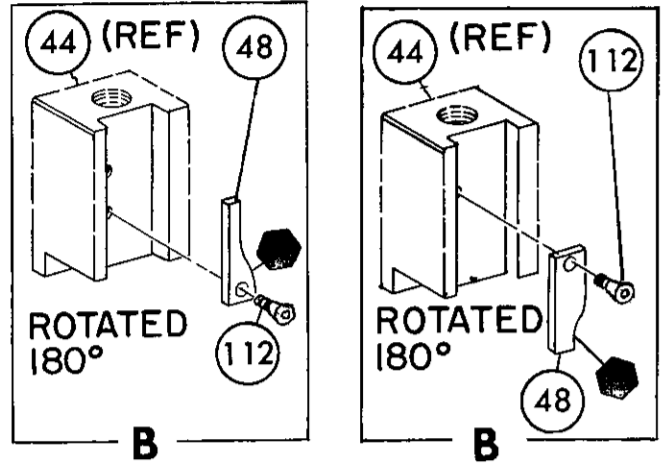


PRE-FEED 1 1/8" STROKE
POST-FEED 1 5/8" STROKE



- NOTES:
- I- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - △- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - △- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4. ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.
- KEY:
- - RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
 - ▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - - GREASE LIGHTLY
 - △ - CUT TO LENGTH AT ASS'Y.

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF	454220-1	CAP, HOUSING	59
REF	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	REF	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2	PAWL, FEED	56
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF	240624-1	PIN, FEED FINGER	55
REF	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF	690541-1	FINGER, FEED	53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF	455679-1	LEVER, TERMINAL FEED ARM	52
REF	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137			BUMPER, HOLDDOWN	51
REF	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136			SPACER, TONKER	50
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690501-4	CAM POST-FEED 1 5/8 STROKE	48
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
—	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44
—	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
REF	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
—			127			DISC, SPACER	41
—	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
			125	2	690170-1	SPRING, COMPRESSION	39
1	22651-9	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	38
			123	1	1-690692-2	DISC, WIRE	37
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
			121	1	690212-1	POST, RAM	35
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120			SUPPORT, TERMINAL	34
REF	24073-2	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF	455675-1	PLATE, BASE	33
REF	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
REF	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117				31
REF	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF	455689-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	2-455671-0	PLATE, STRIP GUIDE	29
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22284-0	SPRING, DRAG	27
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112	1	690546-1	LEVER, DRAG RELEASE	26
—	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	25
2	3-23657-8	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	5-690440-6	GUIDE STRIP (REAR)	24
2	1-21000-8	SCR, SKT HD CAP (6-32 X .25) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	23
2	2-21000-9	SCR, SKT HD CAP (8-32 X .75) DEPRESSOR	108				22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF	4-22284-9	SPRING, FEED RETURN	21
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106				20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	690472-2	STRIPPER	19
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104	1	690518-4	HOLDER, TERMINAL	18
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103	1	691668-1	GUARD, CHIP (FRONT)	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (REAR)	16
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	1	690464-4	PLATE, SHEAR (REAR)	15
REF	455749-1	GUARD	79	1	690462-1	HOLDER, SHEAR (REAR)	14
—	1-465184-0	LUBRICATOR ASSY	78	1	690463-1	SHEAR, FLOAT (REAR)	13
REF	852951-2	OIL, LUBRICATING	77	2	5-22280-0	SPRING, SHEAR	12
			76	2	690461-1	STOP, SHEAR	11
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10
REF	458109-1	WASHER, SPECIAL	74	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	454877-3	PLATE, STRIP GUIDE COVER	73	1	9-690512-3	ANVIL	8
2	690603-1	SPRING, ASSIST	72	1	3-240641-5	SPACER, DEPRESSOR (REAR)	7
REF	690517-1	SPACER	71	1	690468-1	DEPRESSOR, SHEAR (REAR)	6
	22594-8	NUT, HEX	70	1	455889-9	DEPRESSOR, SHEAR (FRONT)	5
	240628-1	PLATE, ADJUSTMENT	69	1	2-238011-2	SPACER, TUBULAR, INS CRIMPER	4
	240626-1	SHAFT, PIVOT	68	1	6-456134-0	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	1	1-455888-0	SPACER, CRIMPER	2
	455680-1	LEVER, INTERMEDIATE	66	1	1-456402-4	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65				
	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
	240659-3	PIN, CAM ROLLER	63				
	240658-1	ROLLER, CAM	62				
	454398-2	ROD, FEED	61				
	454178-1	GUIDE, FEED ROD	60				

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.038	22		102101	
B	.033	24 OR 26		102102	
C	NOT USED				
D	NOT USED				
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.055	F	400	A1 8040	
INSUL	.090	F			
WIRE RANGE	INSULATION RANGE		PRESS NO		
20-22	.042-.073		#		
REMARKS AMPOMATOR POST-FEED I.D. PLATE (REF): 461264-1					

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY