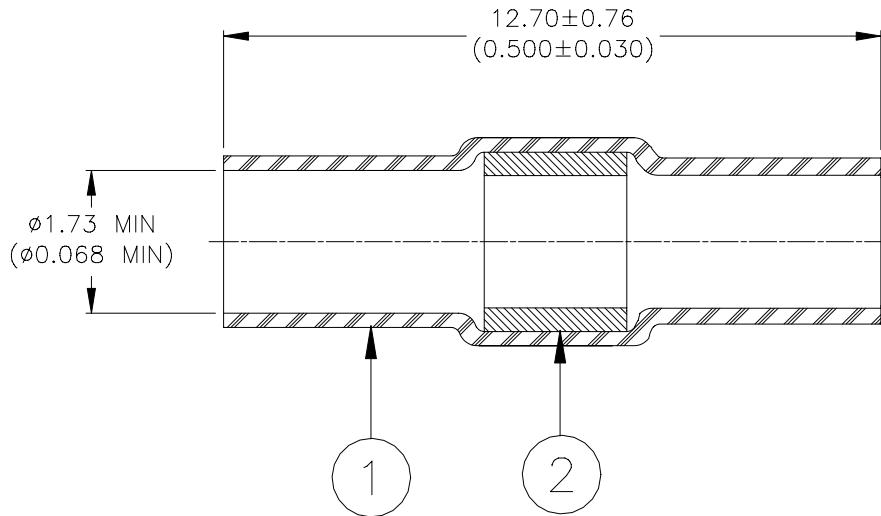


SPECIFICATION CONTROL DRAWING



MATERIALS

1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
2. SOLDER PREFORM WITH FLUX:
 SOLDER: TYPE Sn63 per ANSI-J-STD-006.
 FLUX: TYPE ROL1 per ANSI-J-STD-004.

APPLICATION

1. This part is designed to make a 1 to 1 and 2 to 1 in-line splices with 26 AWG tin or silver plated wires having insulations rated for at least 125°C.
2. Wires are to be stripped 6.35 (0.250) and overlapped under the solder preform.
3. Part may be installed with either convection or infrared heaters.

| | | | | | | | |
|--|---|---|--|-------------------------|------------|------------------|--|
| tyco / Electronics / Raychem <small>307 Constitution Drive Menlo Park, CA 94025, USA</small> | | Wire and Harnessing Products | TITLE : SOLDERSLEEVE WIRE SPLICE | | | | |
| <small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.</small> | | | DOCUMENT NO.: D-110-0073 | | | | |
| TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A | ANGLES: N/A ROUGHNESS IN MICRON | Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. | DCR NUMBER: D010095 | REPLACES: N/A | | | |
| DRAWN BY: M. FORONDA | DATE: 04-Apr.-01 | PROD. REV. A | DOC ISSUE: 1 | SCALE: None | SIZE: A | SHEET: 1 of 1 | |

If this document is printed it becomes uncontrolled. Check for the latest revision.